

GEAR BOX

GENERAL

The transmission shifter mechanism, mainshaft and countershaft groups are an integral part of the engine crankcase assembly. These groups may be serviced directly by removing the access cover from the crankcase as described in "Removing Transmission Access Cover," thereby exposing all transmission parts for repair.

When transmission repair is needed in conjunction with crankcase, flywheel or general overhaul the usual procedure is to not disturb the access cover, but to disassemble the transmission after the crankcases have been separated. This procedure is described below. Skip following paragraph if transmission is to be serviced through access cover.

CRANKCASE AND TRANSMISSION DISASSEMBLY

Disassemble crankcase as described in "Disassembling Crankcase," Section 3E. Position left crankcase side on workbench, transmission compartment facing up.

See Figs. 4D-19 and 4D-20, and proceed to disassemble transmission. Remove countershaft low gear washer (10) and low gear (18). Free mainshaft assembly (2, 3, 5, 8, 7, and 6, Fig. 4D-20). Slip mainshaft second gear (1) from shifter fork (10, Fig. 4D-19). Free shifter mechanism from access cover

by removing gear shifter cam cap screw (1) and retainer ring (2, Fig. 4D-19). Remove countershaft low gear washer (11), third gear (12, Fig. 4D-20) and shifter fork (10, Fig. 4D-19). Remove countershaft assembly, (17, 16, 15, 14 and 13, Fig. 4D-20).

If further disassembly is necessary, proceed as follows:

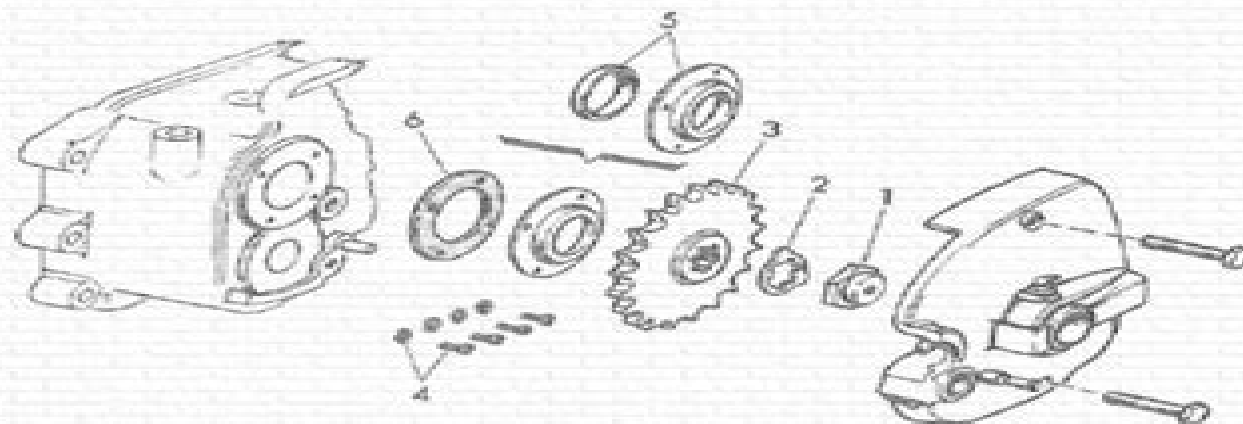
Disassemble shifter mechanism as described in "Disassembling Shifter Mechanism." Disassemble mainshaft and countershaft groups as described in "Disassembling Mainshaft and Countershaft Group."

REMOVING TRANSMISSION ACCESS COVER

Unless transmission is damaged inside so that it cannot be shifted from one position to another, shift into high gear. Place an oil drain pan under clutch and remove footrest, stoplight switch, rear brake foot pedal, chain case cover, clutch, front chain and compensating sprocket as described in "Clutch," Section 4B.

Remove starter crank assembly, right footrest and foot shift lever. Loosen exhaust pipe, remove transmission sprocket cover, starter crank gear, starter clutch gear and starter crankshaft as described in "Starter," Section 4C.

Loosen mainshaft nut (1) and disconnect rear chain by removing chain connecting link. See Fig. 4D-15



1. Mainshaft nut
2. Mainshaft lock washer
3. Mainshaft sprocket
4. Oil seal retainer screw and lock washer (4)
5. Oil seal and retainer
6. Oil seal gasket

Figure following name of part indicates quantity necessary for one complete assembly.

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Table of Contents Harley Davidson Transmission Service Manuals

1. Understanding the eBook Harley Davidson Transmission Service Manuals
 - The Rise of Digital Reading Harley Davidson Transmission Service Manuals
 - Advantages of eBooks Over Traditional Books
2. Identifying Harley Davidson Transmission Service Manuals
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Harley Davidson Transmission Service Manuals
 - User-Friendly Interface
4. Exploring eBook Recommendations from Harley Davidson Transmission Service Manuals
 - Personalized Recommendations

- Harley Davidson Transmission Service Manuals User Reviews and Ratings
- Harley Davidson Transmission Service Manuals and Bestseller Lists
- 5. Accessing Harley Davidson Transmission Service Manuals Free and Paid eBooks
 - Harley Davidson Transmission Service Manuals Public Domain eBooks
 - Harley Davidson Transmission Service Manuals eBook Subscription Services
 - Harley Davidson Transmission Service Manuals Budget-Friendly Options
- 6. Navigating Harley Davidson Transmission Service Manuals eBook Formats
 - ePub, PDF, MOBI, and More
 - Harley Davidson Transmission Service Manuals Compatibility with Devices
 - Harley Davidson Transmission Service Manuals Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Harley Davidson Transmission Service Manuals
 - Highlighting and Note-Taking Harley Davidson Transmission Service Manuals
 - Interactive Elements Harley Davidson Transmission Service Manuals
- 8. Staying Engaged with Harley Davidson Transmission Service Manuals
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Harley Davidson Transmission Service Manuals
- 9. Balancing eBooks and Physical Books Harley Davidson Transmission Service Manuals
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Harley Davidson Transmission Service Manuals
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Harley Davidson Transmission Service Manuals
 - Setting Reading Goals Harley Davidson Transmission Service Manuals
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Harley Davidson Transmission Service Manuals
 - Fact-Checking eBook Content of Harley Davidson Transmission Service Manuals

- Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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