

(2) **Engine Base Noises.** Before attempting to diagnose engine base noises, make sure that engine and transmission mountings are secure, front and rear drive chains are adjusted correctly, and valve tappets have specified clearance. Operate engine from closed throttle to fast idling speed and listen for abnormal metallic noise in the vicinity of the crankcase and gear case. With vehicle in operation at speeds from 15 to 30 miles per hour, listen for thumping, pounding, or scraping noise that may indicate engine main bearing trouble.

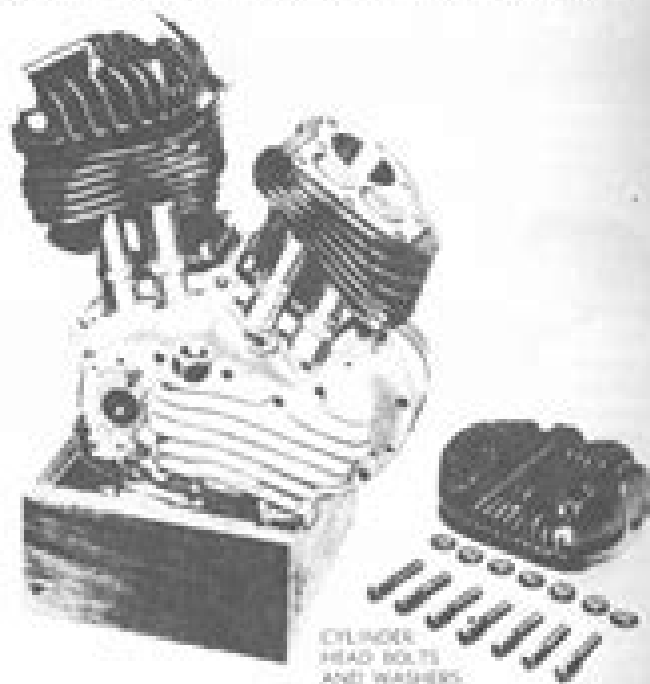


Figure 2—Removing Cylinder Head Bolts with Wrench (41-W-1523)

5. REMOVAL.

a. **Remove Instrument Panel and Tanks.** Refer to TM 9-879 for instructions.

b. **Remove Carburetor and Intake Pipe (Fig. 1).** Disconnect throttle control wire at carburetor. Disconnect air intake hose fitting from carburetor and leave attached to hose. Loosen air hose clamp at air cleaner and remove hose with carburetor fittings. Remove fuel line and strainer from carburetor bowl. With special wrench (41-W-1576-10), loosen and unscrew inlet pipe nuts from

REMOVAL OF CYLINDERS AND PISTON ASSEMBLIES

cylinder nipples; then remove carburetor and inlet assembly from engine.

c. **Remove Cylinder Heads (Fig. 2).** Remove spark plugs before removing cylinder heads. Use special wrench (41-W-1523) and remove cylinder head bolts. Remove bolt which secures cylinder head bracket to frame.

d. **Remove Cylinders.** Clean crankcase around cylinder bases and valve covers to prevent dirt from entering crankcase when lifting cylinders.

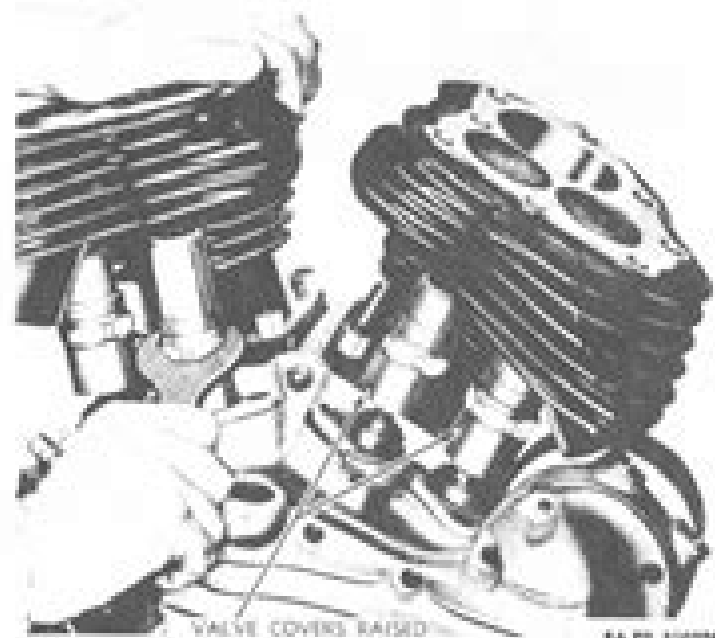


Figure 3—Freeing Valve Covers with Wrench (41-W-2617)

(1) Use valve cover wrench (41-W-2617) to loosen and unscrew lower valve covers (Fig. 3). To facilitate lifting valve covers, and prevent damage to packing gaskets, use small amount of light oil around top edge of covers.

(2) Disconnect spark control wire at circuit breaker lever.

(3) Remove nut and bolt from clamp securing front exhaust pipe to right footboard side bar.

(4) Use special cylinder base nut wrench (41-W-872-10) and remove all base nuts (Fig. 4), except one on rear cylinder. While crank-

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