

# Magnetic Particle Inspection Report

Mina Yang Created Sun, 13 Apr 2025, 4:53 PM (UTC+08)

Test Date Sat, 12 Apr 2025

Project ExxonMobil Refinery Turnaround - Phase 2

Location Baytown, Texas, USA

Specification: ASTM A106 Grade B - Seamless Carbon Steel Pipe

Acceptance Criteria: ASME Section V, Article 7; Acceptance per ASME B31.3

Procedure No: MPI EXX 0425 Rev2

#### SPECIMIEN DATA.

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Material	ASTM AS16 Grade 70 Carbon Steel	Drawing No:	DWG-2025-MPI-0089
Testing Temperature:	72°F (22°C)	Welding Process	SMAW (Shielded Metal Arc Welding)
Surface Condition:	As-welded, light grinding performed	Weld Preparation:	Single-V groove, 60° bevel
Request For Inspection (RFI) No:	RFI-0425-TX-MP1003	Material Dimension:	24" OD x 0.625" WT

#### MPT DATA

Equipment Used:	Magnafkox Y-2 AC Yoke	Contrast Paint:	WCP-2 White Contrast Paint
Serial Number:	Y2-2025-0197	Elatoh No.	CP-24125
Calibration:	AC Yoke lift test with 10 lb ASTM block - Passed	Magnetic (Powder/Ink):	AC Yoke lift test with 10 lb ASTM block - Passed
Current:	AC (Alternating Current)	Eletoh No:	INK-BLK-0452
Illumination:	UV-A Light - 1200 µW/cm² at 15 inches	Inspection methods:	West
Sensitivity:			

#### RESULT

Identification	Joint Number	Welder	Dimension:	Result
Tiple Spool A21	W/J-021	AB1234	24" OD x 0.625" WT	Comply
Pipe Spool A21	WU-022	A81234	24" OD x 0 625" WT	Comply
Elbow to Spool B9	WJ-045	CD5678	16" OD x 0.500" WT	Does Not Comply
Header Section H3	WJ-063	EF7890	30" 00 x 0.750" WT	Comply
Support Bracket C4	WJ-072	GH0456	12" OD x 0.375" WT	Comply

#### REMARKS/ TEST RESTRICTIONS:

MPI WAS CARRIED OUT 100 % ON BEVEL SURFACE AREANO RELEVANT INDIGATION WAS FOUND DURING TIME OF INSPECTION

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**Kathleen Armour** 

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