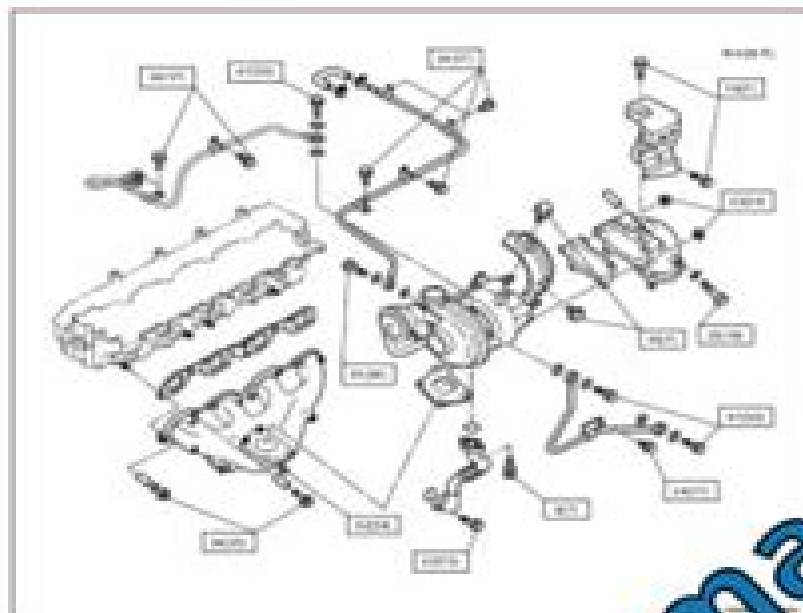


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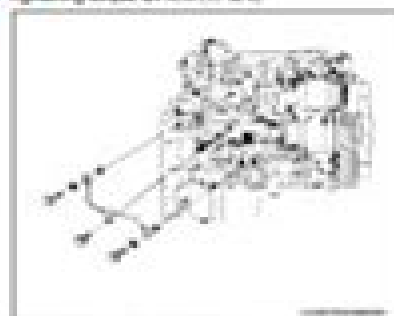


- Legend**
- 1. Oil Seal C
 - 2. Crankshaft Seal
 - 3. Oil Seal B
 - 4. Piston (Steering Pump) Seal
 - 5. Piston (Steering Pump) Oil Seal

- 6. Crankshaft Seal
- 7. Oil Pan Drive Seal
- 8. Fuel Supply Pump Seal
- 9. Oil Seal A



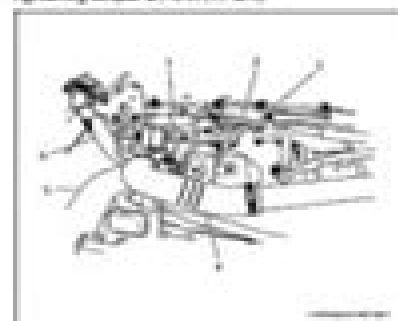
- Legend**
- 1. Flange Nut
 - 2. Exhaust
 - 3. Flange
 - 4. Flange Nut
7. Install the water return pipe to the turbocharger. Tighten the joint bolts to the specified torque.
- Tightening torque: 41 N·m (30 lb·ft)
8. Install the pipe bracket and tighten the bolts to the specified torque.
- Tightening torque: 24 N·m (17 lb·ft)



9. Install the water return pipe. Tighten the joint bolts to the specified torque.
- Tightening torque: 41 N·m (30 lb·ft)
10. Install the water return pipe bracket. Tighten the bolts to the specified torque.
- Tightening torque: 24 N·m (17 lb·ft)
- Install the rubber hose between the water return pipe and the thermostat housing.
11. Tighten the oil return pipe bolts to the specified torque.
- Tightening torque (Turbocharger inlet): 12 N·m (9 lb·ft)
- Tightening torque (Cylinder block inlet): 32 N·m (23 lb·ft)



- Legend**
- 1. Water Return Pipe
 - 2. Rubber Hose
7. Install the turbocharger oil feed pipe to the top of the turbocharger. Tighten the joint bolts to the specified torque.
- Tightening torque: 41 N·m (30 lb·ft)
- Install the pipe bracket and tighten the bolts to the specified torque.
- Tightening torque: 24 N·m (17 lb·ft)



- Legend**
- 1. Oil Feed Pipe
 - 2. Water Return Pipe
 - 3. Heat Protector
 - 4. Charge Air Pipe
 - 5. Inlet Gasket
 - 6. EGR Pipe
12. Install the front exhaust pipe to the turbocharger and tighten the nuts to the specified torque.
- Tightening torque: 57 N·m (42 lb·ft)



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Christian G. Meyer



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