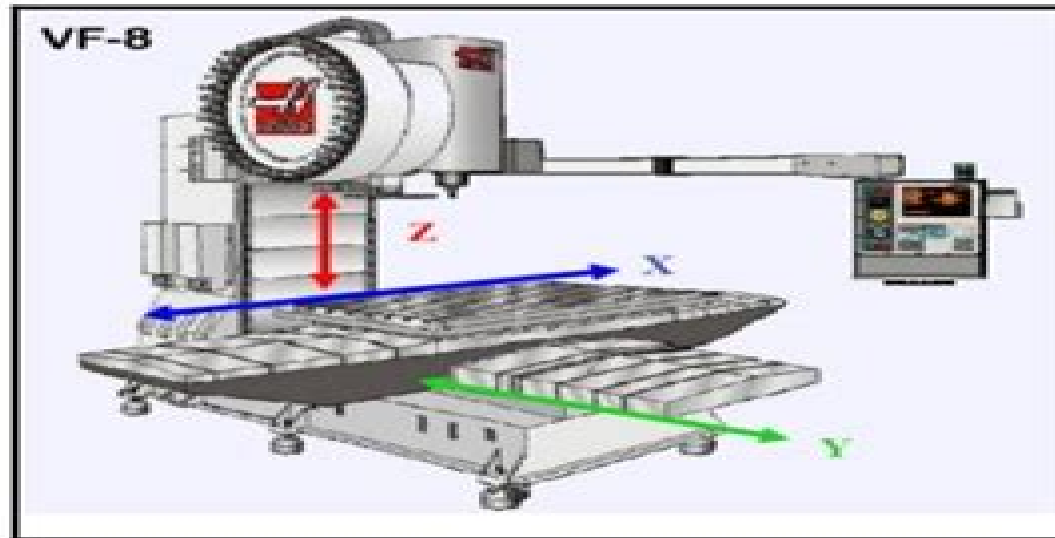


Vertical Machining Center Travels



Haas VMC (VF-8) shown with the X, Y, and Z axis

The machine illustration shows three directions of travel available on a vertical machine center. Now to carry the number line idea a little further, imagine such a line placed along each set of travels (or axis) of the machine.

The first number line would be the left-to-right, or "X", axis of the machine. Positive X values would move the spindle to the right on our part, and negative would move the spindle to the left.

If we place a similar number line along the front-to-back, or "Y" axis, and wanted to move the spindle to the back of the table, these would be positive values. Moving the spindle towards the operator would be negative values in the Y axis.

The third axis of travel on our machine is the up-and-down, or "Z" axis. A positive Z value will move the spindle up towards the tool change position, and negative values would move the spindle towards our part.

All axes of Haas VMCs have a resolution of .0001" inches (or .001mm).

Haas Vf3 Manual

Tom Scanlan



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November 2023 - Surplus Record Machinery & Equipment Tom Scanlan, SURPLUS RECORD is the leading independent business directory of new and used capital equipment machine tools machinery and industrial equipment listing over 110 000 industrial assets since 1924 including metalworking and fabricating machine tools lathes cnc equipment machine centers woodworking equipment food equipment chemical and process equipment cranes air compressors pumps motors circuit breakers generators transformers turbines and more Over 1 100 businesses list with the SURPLUS RECORD November 2023 issue Vol 100 No 11 *ConceptBase V3.1 user manual* Matthias Jarke,1992

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