

## 2 GravoTech M40/ M40G Software Compatibility

### 2.1 Quick Click

As indicated above, the M40 and M40G come with Quick Click (as standard).

### 2.2 GS5

The M40 and M40G are also compatible with GravoStyle 5 software: both machines may be run using GS5. Please note, however, that GS5 is **not** included with either the M40 or M40G.

*(N.B. Limitation of running the M40 and M40G with GS5: GS5 cannot manage the point and shoot function)*

The post-processor for GS5 will be available from early March.

## 3 Detailed Technical Characteristics

v4.0 - Oct 2004	GT M40 FW & VICE	GT M40 G
		
<b>Physical characteristics</b>		
Overall size (w x d x h)	550 x 510 x 320 mm 22 x 20 x 12.6 in	730 x 540 x 540 mm 29 x 21 x 21 in
Net weight	18 Kg (vice) / 19 Kg (table)	35 Kg
<b>Engraving characteristics</b>		
Max. engraving area	305 x 210 mm – 12 x 8.2 in	305 x 210 mm – 12 x 8.2 in
Table dimensions	330 x 260 mm - 13 x 10.2 in	
Max. flatness table	0.5 mm - 0.02 in	
Z Max. clearance (table-spindle)	35 mm - 1.4 in	70 mm - 2.8 in
Z max. clearance with the vice	50 mm - 2 in	
Z Spindle travel	40 mm – 1.57 in	40 mm – 1.57 in
Automatic Z ref.	Yes	Yes
Spring cushion	10 mm - 0.39 in	10 mm - 0.39 in
Max. X,Y working speed	25 mm/s - 0.98 in/s	25 mm/s - 0.98 in/s
Max. X,Y off-load speed	35 mm/s - 0.98 in/s	35 mm/s - 0.98 in/s
Max. engraving precision	< 0.1 mm - 0.004 in	< 0.1 mm - 0.004 in
Max. engraving repeatability	< 0.05 mm - 0.002 in	< 0.05 mm - 0.002 in
Spindle type	Top loading	Top loading
Cutter diameter	3.17 mm	4.36 mm - 11/64 in
Max. speed rotation	20 000 rev/min	20 000 rev/min
Speed regulation	No	No
Output	40 W	50 W
Depth regulating nose	Compatible with all noses	
<b>Point and shoot</b>		
Wavelength	Laser diode 630-680 nm	Laser diode 630-680 nm
Max. output/Class	1 mW / Class 2	1 mW / Class 2

# Gravostyle 98 User Manual

**A Loxley**



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