

**GMS 401 - Test # 2 Crib Sheet**  
~~November 2022~~  
**March 2023**

**(1) Arithmetic Analysis**

$$T \times 2^n = \text{Time required for the } n^{\text{th}} \text{ unit}$$

where  $T$  = unit cost or unit time of the first unit  
 $2$  = learning curve rate  
 $n$  = number of times  $T$  is doubled

**(2) Logarithmic Approach**

Determine labour for any unit,  $T_n$ , by

$$T_n = T_1(N)^x$$

where  $T_n$  = time for the  $N^{\text{th}}$  unit  
 $T_1$  = hours to produce the first unit  
 $x$  =  $(\log \text{ of the learning rate}) / (\log 2)$   
 = slope of the learning curve

| Learning Rate (%) | x     |
|-------------------|-------|
| 70                | -.315 |
| 75                | -.415 |
| 80                | -.505 |
| 85                | -.594 |
| 90                | -.682 |

**(3) Learning Coefficient Approach**

$$T_n = T_1 C$$

where  $T_n$  = number of labour-hours required to produce the  $N^{\text{th}}$  unit  
 $T_1$  = number of labour-hours required to produce the first unit  
 $C$  = learning-curve coefficient found in Table 6.3

| Unit Number (N) | 70%       |            | 85%       |            |
|-----------------|-----------|------------|-----------|------------|
|                 | Unit Time | Total Time | Unit Time | Total Time |
| 1               | 1.000     | 1.000      | 1.000     | 1.000      |
| 2               | .700      | 1.700      | .850      | 1.850      |
| 3               | .568      | 2.268      | .713      | 2.563      |
| 4               | .450      | 2.718      | .593      | 3.156      |
| 5               | .401      | 3.119      | .525      | 3.681      |
| 10              | .280      | 4.399      | .380      | 5.118      |
| 100             | .200      | 6.209      | .280      | 6.889      |
| 1000            | .150      | 7.659      | .210      | 8.609      |

# Gms401 Ryerson Test Bank

**Victor M. Corman**



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