



G96H21532

**Fig. 3: Exhaust Manifold Tightening Sequence**  
 Courtesy of GENERAL MOTORS CORP.

## CYLINDER HEAD

### Removal

1. Disconnect negative battery cable. Drain cooling system. Remove throttle body-to-air cleaner duct. Disconnect heater hose and throttle body hose from water outlet. Remove power brake vacuum hose from throttle body.
2. Disconnect electrical connectors, vacuum hoses, and coolant hoses as necessary. Remove generator mount bolt. Remove intake manifold. See **INTAKE MANIFOLD** . Remove generator mount bolt.
3. Reinstall generator mount bolt. Install Engine Support Fixtures (J-28467-400 and J-28467-A). Remove exhaust manifold. See **EXHAUST MANIFOLD** . Remove ignition coil and module assembly connectors. Remove attaching bolts and remove coil assembly from camshaft housing by pulling it straight up. See **Fig. 12** .
4. Disconnect camshaft position sensor connector. Remove power steering pump. Remove fuel line retaining clamp from bracket on top of intake camshaft housing. Remove fuel rail from cylinder head, and leaving fuel lines attached, position on top of master cylinder. Cover injector openings in head and injector nozzles.

**CAUTION:** Turn camshaft housing upside down immediately after removing from vehicle, or valve lifters will fall out and may be damaged.

5. Remove timing chain and sprocket. See **TIMING CHAIN, SPROCKETS & TENSIONER** .

# Grand Am Se Repair Manual

**Michael Brown**

A red circular graphic with a gradient, appearing as a stylized arrow or a light effect, positioned to the right of the author's name.

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