

Fuel Tightness of Pump Element

1. Remove the engine stop solenoid.
2. Remove the injection pipes and glow plugs.
3. Install the injection pump pressure tester to the injection pump.
4. Install the injection nozzle (2) filled with the proper injection pressure to the injection pump pressure tester (1). (Refer to the figure.)
5. Set the speed control lever to the maximum speed position.
6. Start the starter to increase the pressure.
7. If the pressure can not reach the allowable limit, replace the pump with new one or repair with a Kubota-authorized pump service shop.

Fuel tightness of pump element	Allowable limit	10 to 15 MPa (140 to 190 kgf/cm ²)
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NOTE

- Never try to disassemble the injection pump assembly. For repairs, you are strongly requested to contact a Kubota-authorized pump service shop.

(1) Injection Pump Pressure Tester (2) Injection Nozzle

WP1000000



Fuel Tightness of Delivery Valve

1. Remove the engine stop solenoid.
2. Remove the injection pipes and glow plugs.
3. Set a pressure tester to the fuel injection pump.
4. Install the injection nozzle (2) filled with the proper injection pressure to the injection pump pressure tester (1).
5. Start the starter to increase the pressure.
6. Stop the starter when the fuel jets from the injection nozzle. After that, turn the flywheel by the handle and raise the pressure to approx. 12.75 MPa (140 kgf/cm², 1000 psi).
7. Now turn the flywheel back about half a turn (to keep the plunger back). Maintain the flywheel at this position and check the time taken for the pressure to drop from 12.75 to 12.75 MPa (from 140 to 130 kgf/cm², from 1000 to 1040 psi).
8. Measure the time needed to depressure the pressure from 12.75 to 12.75 MPa (140 to 130 kgf/cm², 1000 to 1040 psi).
9. If the measurement is less than allowable limit, replace the pump with new one or repair with a Kubota-authorized pump service shop.

Fuel tightness of delivery valve	Factory specification	10 seconds 12.75 to 12.75 MPa 140 to 130 kgf/cm ² 1000 to 1040 psi
	Allowable limit	5 seconds 12.75 to 12.75 MPa 140 to 130 kgf/cm ² 1000 to 1040 psi

NOTE

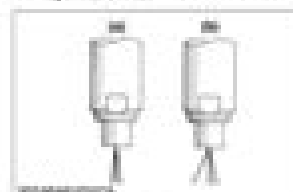
- Never try to disassemble the injection pump assembly. For repairs, you are strongly requested to contact a Kubota-authorized pump service shop.

(1) Injection Pump Pressure Tester (2) Injection Nozzle

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CAUTION

1. Check the nozzle injection pressure and condition after confirming that there is nobody standing in the direction the fuel jets.
2. If the fuel from the nozzle directly contacts the human body, cells may be destroyed and blood poisoning may be caused.



(a) Good



(2) Fuel Injection Pressure



(3) Adjusting Needle



(4) Valve Seat Tightness

Nozzle Spraying Condition

1. Set the injection nozzle to a nozzle tester, and check the nozzle spraying condition.

2. If the spraying condition is defective, replace the nozzle piece.

(a) Good

(b) Bad

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Fuel Injection Pressure

1. Set the injection nozzle to a nozzle tester.
2. Slowly move the needle handle to measure the pressure at which fuel begins jetting out from the nozzle.

3. If the measurement is not within the factory specifications, replace the adjusting needle (1) in the nozzle tester to adjust it. (Reference)

- Pressure variation with 0.02% mm (0.001 in.) difference of adjusting needle thickness.
Approx. 100 MPa (140 kgf/cm², 100 psi)

Fuel injection pressure	Factory specification	10 to 15 MPa (140 to 190 kgf/cm ² , 1000 to 1360 psi)
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(1) Adjusting Needle

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Valve Seat Tightness

1. Set the injection nozzle to a nozzle tester.
2. Raise the fuel pressure, and keep at 12.75 MPa (140 kgf/cm², 1040 psi) for 10 seconds.
3. If any fuel leak is found, replace the nozzle piece.

Valve seat tightness	Factory specification	No fuel leak at 12.75 MPa (140 kgf/cm ² , 1040 psi)
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Kubota 03 E2b Series Diesel Engine Workshop Service Manual

Lingjun Ying



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