

Kubota Tractor Model **B20TLB**

Engine Model:	D950-DT
Tractor Model:	B20TLB
# of Cylinders:	3
Displacement (CC):	927
Displacement (Cu In):	56.6
Bore (MM):	75
Bore (In):	2.9
Stroke (MM):	70
Stroke (In):	2.7
Engine HP (Net):	20
Valve Clearance (Cold):	0.008
Piston Ring End Gap (RV):	0.017
Piston Ring End Gap (AL):	0.035
Main Crank Journal (Front):	1.7297
Main Crank Journal (Center):	1.7297
Main Crank Journal (Rear):	1.7297
Rod Journals (Standard):	1.4553
Crankshaft End Play:	0.012
Front Pulley Nut Torque:	116
Cylinder Liner ID (RV):	2.953
Cylinder Liner ID (AL):	2.959
Piston Diameter:	2.95

Dimensions are inches. Torques are foot pounds.

Kubota Engine Model **D950-DT**

Head Bolt Torque:	48
Main Bearing Case Bolt 1 Torque:	18
Main Bearing Case Bolt 2 Torque:	26
Rod Bolt Torque:	23
Flywheel Bolt Torque:	44
Rocker Arm Bolt Torque:	15
Compression (PSI) Standard:	450
Compression Lower Limit:	325

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H. Robert Malinowsky



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