



#### 4. Swing bracket

- 1. Particularly adjust the upper structure a little so that the swing fulcrum pin does not hit the door cylinder.

1. Put out the swing cylinder fulcrum pin.
2. Adjust out the swing fulcrum pin downward to remove the swing bracket.

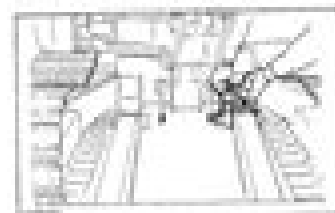
#### When reassembling:

- The clearance between the swing bracket and the actual frame should be adjusted less than 0.5" or 12.5 mm using thrust roller.
- Apply grease to the thrust roller.
- Apply grease to the pin and the bracket.



#### 5. Door cylinder

1. Ground the door handle tightly.
2. Remove the head pin and remove the door cylinder.



#### 6. Tap out the pivot pin of the door inserts.



#### 7. Door blade assembly

1. Release out the door blade pin towards the ground.
  - Care should be taken that the legs are not caught between the fulcrum and the handle.

2. Remove the door blade assembly.

#### 8. Support de loquete

- Faire passer, au préalable, un peu la structure supérieure de la porte à ce que la goupille de pivot d'orientation ne se cogne pas contre le cylindre de door.

1. Enlever la goupille de pivot d'orientation.
2. Décaler à l'aide d'un marteau la goupille de pivot d'orientation pour retirer le support d'appui de pivotement.

#### Quand remonter:

- Les jeu entre le support de pivot et le cylindre de rotation doivent être moins de 0.5 mm au moyen du rouleau de butée.
- Appliquer de la graisse aux bagues de butée.
- Appliquer de la graisse à la goupille et au support.

#### 9. Cylindre de door

1. Déposer le serré de door solement.
2. Retirer la goupille de pivot et retirer le cylindre de door.

#### 10. Taper sur la goupille de butée pour la faire sortir vers l'extérieur.

#### 11. Ensemble de la lame de door

1. Faire sortir la goupille d'axe d'axe à l'aide d'un marteau vers le sol.
  - Faire attention à ce que les jambes ne soient pas coincées entre l'axe d'axe et la charnière.

2. Retirer l'ensemble de la lame de door.

#### 12. Schwenkarm

- Zuerst für die obere Biegezone kurz ein wenig, so daß der Schwenkpunktpin nicht gegen den Pleierschließzylinder schlägt.

1. Ziehen Sie den Drehzylinder-Lagerbolzen heraus.
2. Verschieben Sie den Schwenkarm etwas nach unten heraus und entfernen Sie den Schwenkarm.

#### Bei Montage:

- Das Spiel zwischen dem Schwenkarm und dem Drehpunkt muß mit dem Druckblei auf weniger als 0.5 mm eingestellt werden.
- Schmieren Sie die Druckblei.
- Schmieren Sie den Bolzen und den Kegel.

#### 13. Pleierschließzylinder

1. Ziehen Sie den Pleierschließbolzen auf dem Bolzen heraus.
2. Entfernen Sie den Schlüsselbolzen und lassen Sie den Pleierschließzylinder aus.

#### 14. Den Pleierschließbolzen von der Innenseite herausziehen.

#### 15. Pleierschließ-Einheit

1. Ziehen Sie den Stift des Pleierschließpunktes gegen den Zylinder aus.
  - Vorsicht: Stellen Sie sicher, das Bein nicht zwischen dem Drehpunkt und dem Zylinder.

2. Entfernen Sie die Pleierschließ-Einheit.

# Kubota Kh 36 41 51 61 66 91 101 151 Excavator Service Manual

**ML Morrison**



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