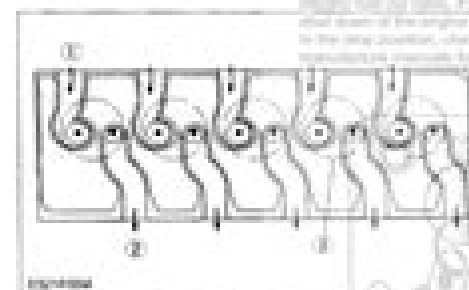
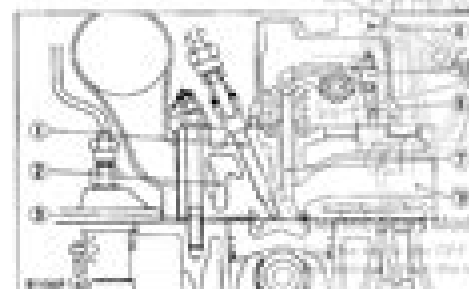
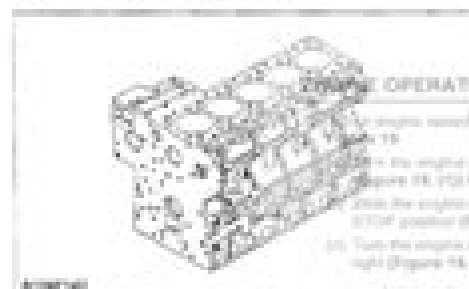


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## [2] ENGINE BODY



### (1) Crank Case

The crankcase is made of cast iron, containing dry liners.

The crankshaft is supported by the crankshaft bearings and bearings (Figure 14).

Furthermore, dry-type cylinder liners pressed into the cylinders allow effective cooling, less distortion and greater wear resistance.

Also the engine is constructed in the "U" position (Figure 14, 25).

(a) Turn the engine around control level in the right (Figure 14, 25) to Figure 15.

### (2) Cylinder Head

The cylinder head is made of high performance cast iron which can resist high temperature and pressure caused by combustion.

The cylinder head, in which injection nozzle (1) and glow plug (2) are installed, has the air inlet ports, air exhaust ports (3) and water jacket (4) surrounding the valve system (5, 6) and (7).

- (1) Injection Nozzle
- (2) Glow Plug
- (3) Air Inlet Port
- (4) Water Jacket
- (5) Valve
- (6) Valve
- (7) Valve
- (8) Exhaust Port

The cross-flow type intake/exhaust ports, which are opposite and alternately located, lower the heat conduction from the exhaust port to the inlet port.

Figure 16

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