



### Checking Valve Clearance

#### ■ IMPORTANT

- The valve clearance must be checked and adjusted when engine is cold.
1. Remove the cylinder head cover (1) and the glow plugs.
  2. Align the "ITC" mark (2) on the flywheel and alignment mark (3) on the rear end plate so that the No. 1 piston comes to the compression top dead center.
  3. Check the following valve clearance marked with "★" using a thickness gauge.
  4. If the clearance is not within the factory specifications, adjust with the adjusting screw.
  5. Then turn the flywheel 6.28 rad (360°), and align the "ITC" mark (2) on the flywheel and alignment mark (3) on the rear end plate so that the No.1 piston comes to the overlap position.
  6. Check the following valve clearance marked with "☆" using a thickness gauge

Cylinder No.	No.1	No.2	No.3
Intake valve	★	☆	★
Exhaust valve	★	★	☆

★ : When No.1 piston is at the compression top dead center position.

☆ : When No.1 piston is at the overlap position.

7. If the clearance is not within the factory specifications, adjust with the adjusting screw.

Intake and exhaust valve clearance (Cold)	Factory spec.	0.145 to 0.185 mm 0.00571 to 0.00728 in.
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#### ■ NOTE

- The sequence of cylinder numbers is given as No.1, No.2 and No.3 starting from the gear case side.
- After adjusting the valve clearance, secure the adjusting screw with the lock nut.

(1) Cylinder Head Cover

(2) "ITC" Mark

(3) Alignment Mark

A: Gear Case Side

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# Kubota Gr2100 Service Manual

**Camilla Rothe**



## **Kubota Gr2100 Service Manual:**

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In a fast-paced world fueled by information and interconnectivity, the spellbinding force of linguistics has acquired newfound prominence. Its capacity to evoke emotions, stimulate contemplation, and stimulate metamorphosis is truly astonishing. Within the pages of "**Kubota Gr2100 Service Manual**," an enthralling opus penned by a highly acclaimed wordsmith, readers attempt an immersive expedition to unravel the intricate significance of language and its indelible imprint on our lives. Throughout this assessment, we shall delve in to the book is central motifs, appraise its distinctive narrative style, and gauge its overarching influence on the minds of its readers.

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