3 - ASSEMBLY INSTRUCTIONS

TO INSTALL SAW CHAIN:

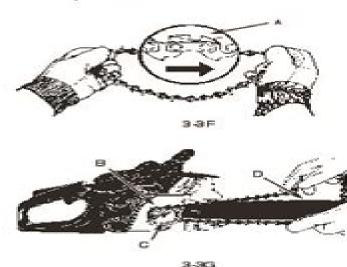
Always wear heavy duty gloves when handling saw chain or making saw chain adjustments.

- Spread chain out in a loop with cutting edges (A) pointing CLOCKWISE around loop (Figure 3-3F).
- Sip the chain around the sprocket (S) behind the clutch (C). Make sure the links it between the sprocket teeth (Figure 3-3 G).
- Guide the drive links into the groove (D) and around the end of the bar (Figure 3-3 Q).

NOTE: The saw chain may droop slightly on the lower part of bar. This is normal.

- Pull guide bar forward until chain is snug. Ensure all drive links are in the bar groove.
- Install the clutch cover making sure the tang is positioned in the lower hole in the guide bar. Make sure the chain does not slip off of the bar. Install the bar retaining nuts hand tight and follow tension adjustment instructions in Section 3-4. (Figure 3-3H)

NOTE: The guide bar retaining nuts are installed only hand tight at this point because saw chain adjustment is required. Follow instructions in Section 3-4, Saw Chain Tension Adjustment.





3-3H

3-4. SAW CHAIN TENSION ADJUSTMENT

Proper tension of saw chain is extremely important and must be checked before starting, as well as during any cutting operation.

Taking the time to make needed adjustments to the saw chain will result in improved cutting performance and prolonged chain life.

WARNING

Always wear heavy duty gloves when handling saw chain or making saw chain adjustments.

TO ADJUST SAW CHAIN:

- Hold nose of guide bar up and turn adjustment screw (D) CLOCKWISE to increase chain tension. Turning screw COUNT ERCLOCKWISE will decrease amount of tension on chain. Ensure the chain 1s snugly all the way around the guide bar (Figure 3-4A).
- After making adjustment, and while still holding nose
 of bar in the uppermost position, tighten the bar retaining nuts securely. Chain has proper tension when it
 has a snug fit all around and can be pulled around by
 gloved hand.

NOTE: If chain is difficult to rotate on guide bar or if it binds, too much tension has been applied. This requires minor adjustment as follows:

- A. Loosen the bar retaining nuts so they are finger tight. Decrease tension by turning the bar adjustment screw COUNTERCLOCKWISE slowly. Move chain back and forth on bar. Continue to adjust until chain rotates feely, but fits snugly, increase tension by turning bar adjustment screw CLOCKWISE.
- When saw chain has proper tension, hold nose of bar in uppermost position and tighten the bar retaining nut securely.



3-4A

Mcculloch Chain Saws Manual

S Ben Porath

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maintenance safety recommendations and other hard won tips and tricks Dozens of photos from the field as well as helpful diagrams add to readers understanding of the saw s evolution and modern use Part homage part social history and part field quide Chainsaw Love is the perfect book for chainsaw users of all stripes from loggers to conservationists woodworkers to weekend cabin dwellers and anyone curious about this magnificent and underappreciated machine **Popular Mechanics** ,1978-06 Popular Mechanics inspires instructs and influences readers to help them master the modern world Whether it s practical DIY home improvement tips gadgets and digital technology information on the newest cars or the latest breakthroughs in science PM is the ultimate guide to our high tech lifestyle **Popular Science**, 1978-06 Popular Science gives our readers the information and tools to improve their technology and their world. The core belief that Popular Science and our readers share The future is going to be better and science and technology are the driving forces that will help make **Popular Mechanics**, 1978-04 Popular Mechanics inspires instructs and influences readers to help them master it better the modern world Whether it's practical DIY home improvement tips gadgets and digital technology information on the newest cars or the latest breakthroughs in science PM is the ultimate guide to our high tech lifestyle Timber Harvesting ,1983 Forest Industries ,1986 Western Metalworking ,1948 **Popular Mechanics**, 1977-12 Popular Mechanics inspires instructs and influences readers to help them master the modern world Whether it s practical DIY home improvement tips gadgets and digital technology information on the newest cars or the latest breakthroughs in science PM is the ultimate guide to our high tech lifestyle Forest Farmer ,1976 **Popular Mechanics**, 1982-04 Popular Mechanics inspires instructs and influences readers to help them master the modern world Whether it's practical DIY home improvement tips gadgets and digital technology information on the newest cars or the latest breakthroughs in science PM is the ultimate guide to our high tech lifestyle Popular Science ,1978-04 Popular Science gives our readers the information and tools to improve their technology and their world The core belief that Popular Science and our readers share The future is going to be better and science and technology are the driving forces that will help make it better

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