

(4) Timing Gear, Camshaft and Fuel Camshaft



Injection Pump, Fuel Feed Pump and Speed Control Plate

1. Remove the gasket head screws and nuts, and remove the injection pump (1).
2. Remove the screws and separate the speed control plate (2), taking care not to damage the governor spring (4).
3. Disconnect the governor spring (4), and remove the speed control plate (2).
4. Remove the fuel feed pump (3).

(When reassembling)

- Install the governor spring (4) to the governor lever (4) and attach the speed control plate (2).
- Be sure to place the copper washers underneath fast screws (6). (Fast screws (6) in the upper of the speed control plate (2).)
- Position the nut (7) on the fork lever just under the nut (8) on the crankshaft.
- Insert the injection pump (1) so that the control rod (10) should be pushed by the timing adjusting spring (16) at its end and the pin (17) on the rod engages with the slot (7) on the fork lever (as shown in the photo).

NOTE

- The sealant is applied to both sides of the soft metal gasket sheet. The liquid gasket is not required for assembling.
- Addition or reduction of valve (0.05 mm, 0.002 in.) delays or advances the injection timing by approx. 0.0007 rad (0.01°).
- In disassembling and replacing, be sure to use the same number of new gasket sheets with the same thickness.

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|------------------------------|-------------------------------|
| (1) Injection Pump | (7) Slot on Fork Lever (Side) |
| (2) Speed Control Plate | (8) Nut (Crankshaft Side) |
| (3) Fuel Feed Pump | (16) Timing Adjusting Spring |
| (4) Governor Spring | (17) Control Rod |
| (5) Governor Lever | (10) Pin |
| (6) Screws and Copper Washer | |

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Fan Drive Pulley

1. Secure the flywheel to keep it from turning.
2. Remove the fan drive pulley screws.
3. Drive out the fan drive pulley with a puller.

(When reassembling)

- Install the pulley to the crankshaft, aligning the mark (7) on them.
- Apply engine oil to the fan drive pulley retaining screws. And tighten them.

Tightening torque	Fan drive pulley screw	100 N·m (7.5 ft·lb) to 120 N·m (9.0 ft·lb)
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(7) Alignment Mark

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Gear Case

1. Disconnect the nut spring (2) from the fan lever (1).
2. Remove the screws (7) of inside the gear case and outside screws.
3. Remove the gear case (6).

(When reassembling)

- Apply a liquid gasket (Three Bond 1210 or equivalent) to both sides of the gear case gasket.
- Be sure to set three O-rings inside the gear case.

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|-------------------|----------------|
| (1) Screw (Screw) | (2) Nut Spring |
| (3) Fast Lever 1 | (4) Fast Lever |

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Idle Gear

1. Remove the external snap ring (2), the roller (3) and the idle gear (7).
2. Remove the idle gear shaft-mounting screws (6).
3. Remove the idle gear shaft (5).

(When reassembling)

- Apply engine oil to the idle gear shaft-mounting screws (6). And tighten them.
- Install the idle gear, aligning the mark (8) on the gears referring to the photo.

Tightening torque	Idle gear shaft-mounting screw	6.0 to 7.5 N·m (0.6 to 0.8 ft·lb) to 7.5 to 9.0 N·m (0.7 to 0.9 ft·lb)
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- | | |
|------------------------|-------------------------------------|
| (1) Idle Gear | (6) Idle Gear Shaft-Mounting Screws |
| (2) Idle Gear Roller | (7) Idle Gear Shaft |
| (3) External Snap Ring | (8) Alignment Mark |

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Kubota D902 E Service Manual

Xiaolong Qi



Kubota D902 E Service Manual:

The book delves into Kubota D902 E Service Manual. Kubota D902 E Service Manual is an essential topic that must be grasped by everyone, from students and scholars to the general public. The book will furnish comprehensive and in-depth insights into Kubota D902 E Service Manual, encompassing both the fundamentals and more intricate discussions.

1. This book is structured into several chapters, namely:

- Chapter 1: Introduction to Kubota D902 E Service Manual
- Chapter 2: Essential Elements of Kubota D902 E Service Manual
- Chapter 3: Kubota D902 E Service Manual in Everyday Life
- Chapter 4: Kubota D902 E Service Manual in Specific Contexts
- Chapter 5: Conclusion

2. In chapter 1, this book will provide an overview of Kubota D902 E Service Manual. This chapter will explore what Kubota D902 E Service Manual is, why Kubota D902 E Service Manual is vital, and how to effectively learn about Kubota D902 E Service Manual.

3. In chapter 2, this book will delve into the foundational concepts of Kubota D902 E Service Manual. This chapter will elucidate the essential principles that must be understood to grasp Kubota D902 E Service Manual in its entirety.

4. In chapter 3, this book will examine the practical applications of Kubota D902 E Service Manual in daily life. This chapter will showcase real-world examples of how Kubota D902 E Service Manual can be effectively utilized in everyday scenarios.

5. In chapter 4, the author will scrutinize the relevance of Kubota D902 E Service Manual in specific contexts. This chapter will explore how Kubota D902 E Service Manual is applied in specialized fields, such as education, business, and technology.

6. In chapter 5, this book will draw a conclusion about Kubota D902 E Service Manual. The final chapter will summarize the key points that have been discussed throughout the book.

This book is crafted in an easy-to-understand language and is complemented by engaging illustrations. This book is highly recommended for anyone seeking to gain a comprehensive understanding of Kubota D902 E Service Manual.

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