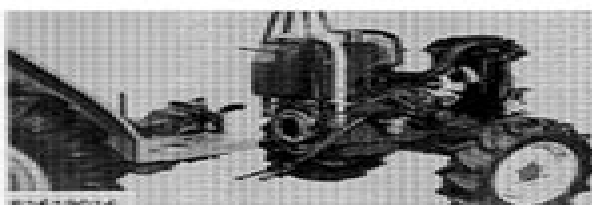




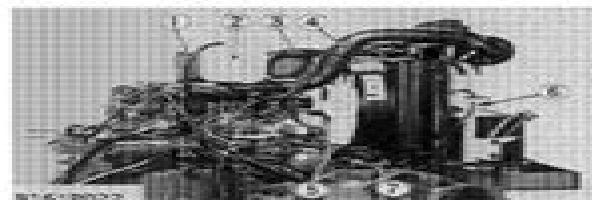
(1) Rubber Hose
(2) GST Delivery Pipe
(3) Delivery Pipe
(4) Brake Rod



B7161P016



B7161P021



B7161P022

Hydraulic Pipes

1. Remove the brake rod (4) and delivery pipe (3).
2. Remove the GST delivery pipe (2). (GST or independent PTO type only.)
3. Slide the rubber hose (1).

(When reassembling)

- Reinstall the pipe clamp securely.

Tightening torque	Joint bolt for delivery pipe (3) and hydraulic block	49.0 to 58.8 N·m 5.0 to 6.0 kgf·m 36.2 to 43.4 ft-lbs
	Joint bolt for GST delivery pipe (2) and regulator valve GST or independent PTO type only)	34.3 to 39.2 N·m 3.5 to 4.0 kgf·m 25.3 to 28.9 ft-lbs

Separating the Engine from Clutch Housing

1. Place the jack under the clutch housing case.
2. Hoist the engine by the nylon lift strap at the tank support.
3. Remove the engine mounting screws, and then pull the engine to the front.

(When reassembling)

- Apply grease to the splines.
- Apply liquid gasket (Three Bond 1208D or equivalent) to joint face of the engine and clutch housing.

Tightening torque	Engine and clutch housing mounting screws, nuts	77.5 to 90.2 N·m 7.9 to 9.2 kgf·m 57.1 to 66.5 ft-lbs
	Engine and clutch housing mounting stud bolts	39.2 to 49.0 N·m 4.0 to 5.0 kgf·m 28.9 to 36.2 ft-lbs

Fuel Tank

1. Remove the shutter plate (4) mounting four screws.
2. Disconnect the fuel pipe from the fuel tank then drain the fuel.
3. Disconnect the fuel return pipes (2), (3).
4. Remove the fuel tank to the rear after removing the fuel tank mounting screws.
5. Remove the tank support (1).

(1) Fuel Tank Support
(2) Fuel Return Pipe
(3) Fuel Return Pipe
(4) Shutter Plate

Preparation

1. Remove the exhaust muffler (1) and recovery tank (2).
2. Remove the wiring harness (5) of the headlight and the air cleaner indicator from the clamp then move it to the front axle side.
3. Disconnect the radiator hoses (3), (5), (7) and air cleaner hose (4) at the engine side.

(1) Exhaust Muffler
(2) Recovery Tank
(3) Radiator Hose
(4) Air Cleaner Hose
(5) Radiator Hose
(6) Wiring Harness
(7) Radiator Hose

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Penton Staff



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