

2. SPECIFICATIONS

Model		2500-0-00	2500-0-00
Number of Cylinder		2	
Type		Vertical, Water-cooled, 4 cycle ICE internal engine	
Bore x Stroke		67.0 x 66.0 mm (2.64 x 2.60 in.)	72.0 x 75.0 mm (2.83 x 2.95 in.)
Total Displacement		478.0 cm ³ (29.23 cu in.)	588.0 cm ³ (35.95 cu in.)
ISO Net Continuous		8.10 kW / 10.90 hp (3000 rpm)	10.0 kW / 13.41 hp (3000 rpm)
ISO / SAE Net Intermittent		10.0 kW / 13.41 hp (3000 rpm)	11.8 kW / 16.00 hp (3000 rpm)
SAE Gross Intermittent		12.5 kW / 16.74 hp (3000 rpm)	14.5 kW / 19.54 hp (3000 rpm)
Maximum Rpm Speed		3000 rpm (typical)	3000 rpm (typical)
Minimum Rpm Starting Speed		1200 to 1250 rpm (typical)	1050 to 1150 rpm (typical)
Combustion Chamber		Spherical type (SI-TyCO)	
Fuel Injection Pump		Bosch MD type mini pump	
Governor		All speed mechanical governor	
Direction of Rotation		Counter-clockwise (viewed from flywheel side)	
Injection Nozzle		Bosch "Throttle" type	
Injection Timing		0.30 deg (19°) before TDC	
Firing Order		1-2	
Injection Pressure		13.73 MPa (198.2 kgf/cm ² , 1981 psi)	
Compression Ratio		24.5 : 1	24 : 1
Lubricating System		Forced lubrication by mechanical pump	
Oil Pressure Indicating		Electrical type switch	
Lubricating Filter		Full flow paper filter (Cartridge type)	
Cooling System		Pressurized radiator, forced circulation with water pump (not included in the basic engine)	
Starting System		Electric, Starting with Starter	
Starting Motor		12 V, 0.8 kW	12 V, 1.0 kW
Starting Assist Device		By glow plug in combustion chamber	
EGM		None	
Battery		12 V, 35 Ah equivalent	12 V, 35 Ah equivalent
Charging Alternator		12 V, 150 W	12 V, 400 W
Fuel		Diesel Fuel for 3-0 (JIS/TM D500)	
Lubricating Oil		Class 10F lubricating oil as per API classification is recommended. For details on recommended lubricating oils, see page D-6	
Lubricating Oil Capacity	Oil Pan Depth 107 mm (4.21 in.)	2.1 L (0.55 U.S. gal.)	2.5 L (0.66 U.S. gal.)
	Oil Pan Depth 121 mm (4.76 in.)	2.5 L (0.66 U.S. gal.)	—
Weight (Dry)		33.7 kg (74.3 lb)	37.0 kg (81.7 lb)

*The specification described above is of the standard engine of each model.

*Conversion Formula : HP = 0.746 kW, PS = 0.735 kW

Kubota D722 20 9 Hp Service Manual

RJ Shavelson



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Workshop and Service Manual Harry Ferguson Limited,2010

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Table of Contents Kubota D722 20 9 Hp Service Manual

1. Understanding the eBook Kubota D722 20 9 Hp Service Manual
 - The Rise of Digital Reading Kubota D722 20 9 Hp Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Kubota D722 20 9 Hp Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Kubota D722 20 9 Hp Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Kubota D722 20 9 Hp Service Manual
 - Personalized Recommendations
 - Kubota D722 20 9 Hp Service Manual User Reviews and Ratings
 - Kubota D722 20 9 Hp Service Manual and Bestseller Lists

5. Accessing Kubota D722 20 9 Hp Service Manual Free and Paid eBooks
 - Kubota D722 20 9 Hp Service Manual Public Domain eBooks
 - Kubota D722 20 9 Hp Service Manual eBook Subscription Services
 - Kubota D722 20 9 Hp Service Manual Budget-Friendly Options
6. Navigating Kubota D722 20 9 Hp Service Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Kubota D722 20 9 Hp Service Manual Compatibility with Devices
 - Kubota D722 20 9 Hp Service Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Kubota D722 20 9 Hp Service Manual
 - Highlighting and Note-Taking Kubota D722 20 9 Hp Service Manual
 - Interactive Elements Kubota D722 20 9 Hp Service Manual
8. Staying Engaged with Kubota D722 20 9 Hp Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Kubota D722 20 9 Hp Service Manual
9. Balancing eBooks and Physical Books Kubota D722 20 9 Hp Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Kubota D722 20 9 Hp Service Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Kubota D722 20 9 Hp Service Manual
 - Setting Reading Goals Kubota D722 20 9 Hp Service Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Kubota D722 20 9 Hp Service Manual
 - Fact-Checking eBook Content of Kubota D722 20 9 Hp Service Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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