



Rocker Arm and Push Rod

1. Remove the rocker arm bracket screw. [BX1860, BX2360]
Remove the rocker arm bracket nut. [BX2660]
2. Detach the rocker arm assembly (1).
3. Remove the push rods (2).

(When reassembling)

- When refitting the push rods (2) into the tappets (3), make sure the push rod locates correctly into the tappet seat.

■ IMPORTANT

- After installing the rocker arm, be sure to adjust the valve clearance.

[BX1860, BX2360]

Tightening torque	Rocker arm bracket screw	9.81 to 11.2 N·m 1.00 to 1.15 kgf·m 7.24 to 8.31 lbf·ft
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[BX2660]

Tightening torque	Rocker arm bracket nut	22 to 26 N·m 2.2 to 2.7 kgf·m 16 to 19 lbf·ft
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(1) Rocker Arm Assembly

(2) Push Rod

(3) Tappet

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Cylinder Head and Cylinder Head Gasket

1. Loosen the pipe clamps (1), and remove the water return pipe (2).
2. Remove the cylinder head screw in the order of (n) to (a) and remove the cylinder head.
3. Remove the cylinder head gasket.

(When reassembling)

- Replace the cylinder head gasket with new one.
- When mounting the gasket, set it to the pin pipe holes. Take care not to mount it reversely.
- The cylinder head should be free of scratches and dust.
- Install the cylinder head, using care not to damage the gasket.
- After applying engine oil to the thread of screws, tighten them in several steps and specified sequence (a) to (n).

■ NOTE

- Do not use O-ring on the pin pipe.
- It is not necessary to retighten the cylinder head screw and to readjust valve clearance after engine warmed up.

[BX1860, BX2360]

Tightening torque	Cylinder head screw	37.5 to 42.2 N·m 3.8 to 4.3 kgf·m 28 to 31 lbf·ft
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[BX2660]

Tightening torque	Cylinder head screw	64 to 68 N·m 6.5 to 7.0 kgf·m 47 to 50 lbf·ft
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(1) Clamp

(2) Return Pipe

(3) Pin Pipe

n to a : To Loosen

a to n : To Tighten

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