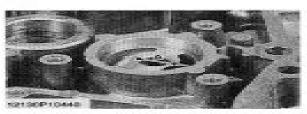
(2) Oil Pump









Pump Shart O.D.

- Measure the pump shaft O.D. with an outside micrometer.
- 2. If the measurement is less than the allowable limit, replace the pump shaft.

Pump shalt O.D.	Altowable limit	10.662 men 0.46266 in.
-----------------	-----------------	---------------------------

ARMORES NOTICE

Pump Shaft Bearing I.D.

- Measure the pump shaft bearing I.D. with a cylinder gauge.
- 2. If the measurement exceeds the allowable limit, replace the crankcase cover.

51007 mms 0.420000	B

A: Pump Shaft Bearing UD.

12130510790

Pump Housing LD, and Depth

- 1. Measure the pump housing LD. (A) with an inside micrometer.
- 2. Measure the pump housing depth (B) with a depth gauge. 2. If the measurement assesses the allowable limit, recises the prankoase cover.

Pump housing I.D. (A)	Allowable Irret	40.80 rem 1,606 in.	
Pump housing depth (B)	Allowable first	10.25 mm 0.4098 in	

A.: Pump Housing I.D.

B : Pump Housing Depth-

ASTRONOM NOVEMBER

Proton Lobe Cleanance

- 1. Measure the clearance between lobes of the inner rotor and the outer rotor with a feeler gauge.
- 2. If the clearance exceeds the factory specifications, replace the oil pump rotor assembly.

Ristor lobe cleanance	Allowable limit	0.30 mm 0.012 in.	
		The second secon	

CETSOSTIONSO.

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Roman Wölfel

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