

OPERATING MANUAL

[illegible]

**Shield-Arc®
SA-200-F163**

DC Arc Welding Power Source with CONTINENTAL F163 ENGINE



Type: K-6090-SB
Model: SA-200-F143
(Code 8023 up)
Type: K-6090-SM
(Codes 7276 to 8017)
(For Codes below 7276,
see LMS-200-A.)

This manual covers equipment which is obsolete and no longer in production by The Lincoln Electric Co. Specifications and the availability of optional features may have changed.

DAMAGE CLAIMS

When Lincoln equipment is shipped, title passes to the purchaser upon receipt by the carrier. Consequently, claims for material damaged in shipment must be made by the purchaser against the transportation company at time shipment is received.

SAFETY DEPENDS ON YOU

Lincoln arc welding equipment is designed and built with safety in mind. However, your overall safety can be increased by proper installation . . . and thoughtful operation on your part. **DO NOT INSTALL, OPERATE OR REPAIR THIS EQUIPMENT WITHOUT READING THIS OPERATING MANUAL AND THE ARC WELDING SAFETY PRECAUTIONS ON THE INSIDE FRONT COVER.** And, most importantly, think before you act and be careful.

Lincoln Sa 200 F163 Repair Manual

Minjie Lin

A red circular graphic with a gradient, appearing as a partial circle or a stylized arrow pointing to the right, located to the right of the author's name.

Lincoln Sa 200 F163 Repair Manual:

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