Classic 300D

Excellent for Pipelines, Construction and Maintenance

The Classic* 3000 is popular throughout North America for pipeline, construction and maintenance welding. It features proven, simple and rugged construction, along with Lincoln's well-known pure DC generator design for excellent performance on pipe. The Classic* 3000 is offered with a choice of 4-cylinder, water-cooled industrial diesel engines from Perkins* and Kubota*! The Classic* 3000 includes 3,000 watts of AC generator power to run grinders and lights. CV wire welding can be added with the optional Wire Feed Module. Also choose from several packages available with trailers.

Processes

Stick, TIG, MIG^{ra}, Flux-Cored^{ra}, Gouging



Advantage Lincoln

Pure DC Generator Welding Output.

 Produces the welding arc preferred by pipeline operators and contractors for precise code consistency!

All Copper Windings

- Enhances arc stability for a really smooth, high performance arc.

Custom Arc" Dial

 Dial in the right arc, right now! Kubota* model includes 150 RPM high idle OCV adjustment for enhanced fine tuning on pipe. (See inside) (Not available on Perkins* model)

Five Current Ranges with Overlap

For stick welding and other processes where slope control is desired.
 Fine-tuning within each range.

. 300 Amps Output @ 60% Duty Cycle

Welds up to 7/32" (5.6 mm) Fleetweld" 5P+, cellulosic and Excalibur low hydrogen electrode.

Reliable Industrial Diesel Engines

- 4-Cylinder, water-cooled, 1800 RPM Perkins or Kubota engines run smooth and quiet.
- Standard engine gauges allow you to monitor performance at a glance.

TECHNICAL SPECIFICATIONS							
Product Name	Parted Detput Corrent/Voltage/Dety Cycle	Cotput Range	Engine Model	No. of Cyl.	HP & Speed (rpm)	Dimensions HxWxD inches (mm)	Net Weight Str. (kg)
Classic" 3000	256A DC / 30V / 100% 300A DC / 30V / 60%	40-350 DC 3000 watts	Perkins* 4040-22 Olesel DA Ter 4	4	32.7 @ 1800	45.5 × 24.0 × 65.0 (1156 × 610 × 1851)	1354 (614) n/ Wire Fend Module 1389 (630)
			V2400M Deset	34.5	32.5 @ 1800	45.5 x 24.9 x 66.5 (1156 x 610 x 1727)	1329 (603) w/ Wine Feed Module 1364 (619)

419 With Wire Feed Module. Rated at 200 amps, 35 volts at 60% duty cycle, 325 amps, 34 volts at 35% duty cycle.



Lincoln 300d Diesel Welder Repair Manual

H Kauffman

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