

Diagnostics

Error codes

PathFinder uses codes numbered from 1 to 499 to facilitate repair.

Codes from 1 to 99 are information codes. They are never stored in the controller memory and so can only be viewed in the [Inputs+Outputs] => [Current Errors].

Codes between 100 and 199 are warning codes. These codes are stored. They do not concern defects that may require a repair; they concern truck servicing (e.g. adjustment of the electromagnetic brake air-gap).

Codes between 200 and 499 are error codes. These codes are split into 3 groups:

- From 200 to 299: fault on a controller input or output (external component faulty, defect in the internal transistor for controlling the output)
- From 300 to 399: fault in the power element of the controller
- From 400 to 499: internal fault between the two microprocessors.

Statuses displayed immediately in "Inputs+Outputs / Current Errors"	
1	Starting conditions are not complete
2	The accelerator is released
3	The tiler is released
4	The tiler is released and the slow forward movement button is pressed
5	The upper lift sensor is activated (X1: 6 < 3V)
6	The mast lift potentiometer is released
7	The following potentiometers/buttons are not released when the truck is powered up
8	Inconsistency
9	The energy saving mode is active
10	Truck in programming mode
11	Truck in programming mode
13	The accelerator potentiometer is active but the tiler is not in the operating position
14	The self-test, which is carried out by the safety controller when the truck is started up, is not complete
15	The tiler foot potentiometer option is activated in PathFinder in the guided diagnosis
16	The mast potentiometer is activated, but the raising or lowering buttons have not been pressed
19	The speed signal is zero, but there is motor torque
20	The anti-crush button is pressed
21	The anti-crush button is pressed, or has been pressed. The truck must be reinitialised before you continue to use it
23	The anti-crush function is ready to be used
24	The tiler is in the work range and the anti-crush button is pressed
25	The anti-crush function is deactivated
26	The anti-crush button is pressed

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Jicheng Xie



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Table of Contents Linde Fault Manual

1. Understanding the eBook Linde Fault Manual
 - The Rise of Digital Reading Linde Fault Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Linde Fault Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Linde Fault Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Linde Fault Manual
 - Personalized Recommendations
 - Linde Fault Manual User Reviews and Ratings
 - Linde Fault Manual and Bestseller Lists
5. Accessing Linde Fault Manual Free and Paid eBooks
 - Linde Fault Manual Public Domain eBooks
 - Linde Fault Manual eBook Subscription Services
 - Linde Fault Manual Budget-Friendly Options
6. Navigating Linde Fault Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Linde Fault Manual Compatibility with Devices
 - Linde Fault Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Linde Fault Manual
 - Highlighting and Note-Taking Linde Fault Manual
 - Interactive Elements Linde Fault Manual
8. Staying Engaged with Linde Fault Manual

- Joining Online Reading Communities
- Participating in Virtual Book Clubs
- Following Authors and Publishers Linde Fault Manual
- 9. Balancing eBooks and Physical Books Linde Fault Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Linde Fault Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Linde Fault Manual
 - Setting Reading Goals Linde Fault Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Linde Fault Manual
 - Fact-Checking eBook Content of Linde Fault Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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