

### Working spotlight position



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### Linde Hydraulic Control (LHC)



#### Digital electro-hydraulic controller

Instead of a control unit, an integrated module has taken the place of the control unit. Instead of a hydraulic controller, a computer electronic controller is used. It has a very powerful microcontroller system, all control functions for the drive unit and the working hydraulics (2).

#### Adaptation to various trucks

The electronic control unit is capable of controlling trucks from a variety of series and with different drive systems. To use different truck parameters and sensors, each truck model has a code that uniquely identifies the truck.

#### Troubleshooting

The processor of the electronic control unit analyzes analogue and digital signals. The processor recognizes digital messages and system errors, and displays an error message on the display module on the control interface. In addition, the control unit activates a variety of functions according to the error's highest priority.

- Working light flashes
- Flashing indicator of the internal communication system
- The truck brakes with automatic brake release and off the engine brake
- The main battery (in the emergency function) the internal communication system activates off
- An error code appears on the display

These functions can be activated by switching off the communication system with the key switch. During a repair, the control unit stores whether the error is still present. If the error is no longer present, the truck displays normal operation. If the error persists, the error code appears on the display and one of the recovery functions is activated.

#### Changing the controller

##### 4.1.1.1.1.1.1

Problems regarding component damage due to electrostatic discharge. Electrostatic damage is nothing dangerous and occurs if the controller is moved.

The controller is equipped with a "fingerprint" which is attached to the truck's main control system. Communication takes place via the bus. The system unit number and the software version of the controller can be read out via the bus interface.

##### 4.1.1.1.1.1.1

If the controller is replaced, the personal code must be transferred and the code adapted to the code format. All necessary information is available on the code format.

# Linde Forklift Hose Manual

**D Siedentop**

A red circular graphic with a gradient, appearing as a stylized arrow or highlight, positioned to the right of the 'D Siedentop' text.

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