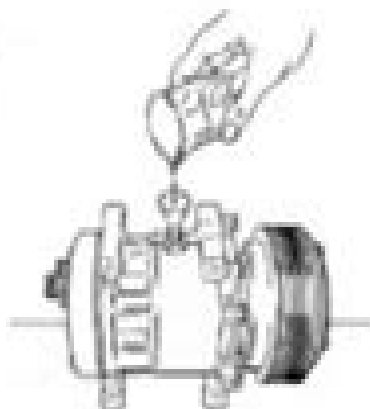


13.1 (Cont.)

5. Add the same amount of new oil to the compressor as was measured in step 3. Be sure to use the new oil for the compressor as shown in Section 6.2.
6. Reinstall oil plug. Seal and O-ring must be clean and not damaged. Torque to 11-18 ft-lb (15-25 Nm, 100-200 kgf-cm). Be careful not to cross thread the oil plug.
7. It is recommended that the oil quantity be confirmed after installation of the compressor to the vehicle as per Section 13.2.



13.2 Sanborn Compressor Replaced by a New Sanborn Compressor of the Same Type

1. Drain oil from the old compressor, measure and record the amount as per the procedure in section 12.1.
2. Drain oil from the new compressor as per section 12.1.
3. Add new oil of the correct type to the new compressor as shown in section 6.2. Use the same quantity as was removed from the old compressor in step 1.
4. Reinstall oil plug. Seal and O-ring must be clean and not damaged. Torque to 11-18 ft-lb (15-25 Nm, 100-200 kgf-cm).
5. It is recommended that the oil quantity be confirmed after installation of the new compressor to the vehicle as per section 13.2.

13.3 Sanborn Compressor Used to Replace a Compressor of a Different Type

This section applies to replacement of another manufacturer's compressor or to the replacement of a Sanborn compressor by a different model Sanborn compressor. In this case, the procedure of Section 12.2 should be followed, except that the oil quantity must be confirmed after installation of the new compressor to the vehicle as shown in Section 13.2.

13.4 Oil Charge Determination for Long-Run Applications

13.4.1 TUV Systems, Less Than 50 oz. (1400g) Refrigerant Charge

1. The desired oil charge for the systems with unusually long lines, such as trucks, tractors, etc., can be determined based on the total refrigerant charge when less than 50 oz. (1400g) refrigerant is used.

2. Calculate the desired oil charge as follows:

Minimum Oil amount (fl.oz.) = (Refrigerant charge in oz. \times 0.125) + 1.05; Oil amount (oz.) = (Refrigerant charge in grams \times 0.125) + 35.

Minimum Oil amount (fl.oz.) = (Refrigerant charge in oz. \times 0.05) + 3.0; Oil amount (oz.) = (Refrigerant charge in grams \times 0.05) + 85.

3. For a new compressor to be used in the type of system, subtract the standard oil charge shown in Section 6.2 from the desired total oil charge to determine how much oil should be added to the compressor.

4. Remove the oil filler plug and charge the compressor with the amount of additional oil determined in step 3. Use only new oil of the correct type as shown in Section 6.2.

5. Reinstall oil plug. Seal and O-ring must be clean and not damaged. Torque to 11-18 ft-lb (15-25 Nm, 100-200 kgf-cm).

13.4.2 TUV Systems, More Than 50 oz. (1400g) of Refrigerant

For systems with more than 50 oz. (1400g) refrigerant, conventional loading is required to determine oil charge.

1. Charge system with refrigerant.

2. Set up the vehicle as follows:
 - Doors open.
 - Maximum blower speed.
 - Ambient temp. at least 70°F (21°C).

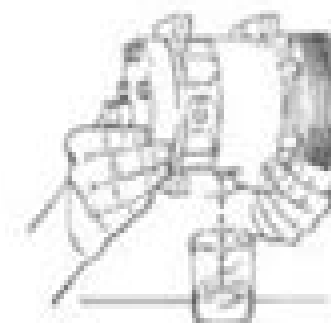
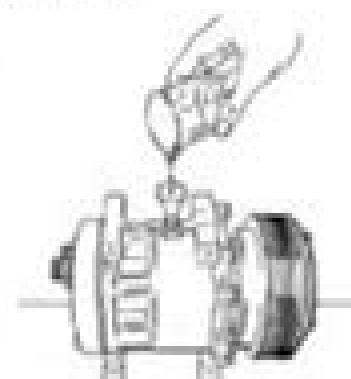
3. Run the compressor at one of the speeds listed in the table below for 15-18 minutes.

4. While maintaining engine speed, turn off AC system and immediately turn off engine.

5. Recover refrigerant from the system.

6. Remove compressor from vehicle.

7. Remove the oil plug and drain as much oil as possible into a suitable container.



Linkbelt 8090 Operator Manual

John Francis Rider



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Crane Link-belt FMC Corporation. Crane and Excavator Division, **Perpetual Trouble Shooter's Manual** John Francis Rider,1951 **Scientific and Technical Aerospace Reports** ,1991 **Thomas Register of American Manufacturers and Thomas Register Catalog File** ,1956 Vols for 1970 71 includes manufacturers catalogs
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