

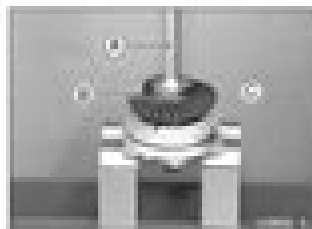
Output Bevel Gears

- Remove the output shaft (A) from the housing (B) using a press.
- Remove the output driven bevel gear from the output shaft.



Output Driven Bevel Gear Assembly

- Install the output shaft (A) to the output driven bevel gear (B).
- Press the output shaft to the housing (C) until it is bottomed.



- Replace the output shaft bearing holder nut (A) with a new one.
- Place the friction ring side of the nut to outside.

- Hold the output shaft holder (B) with a vise, and set the gear assembly (C) on the holder.

Special Tool - Output Shaft Holder, 48.6: 67001-1770

- Tighten:

Torque - Output Shaft Bearing Holder Nut: 300 N·m (30.6 kgf·m, 221 ft·lb)

Special Tool - Socket Wrench (D): 67001-1780

- Install the new oil seal so that it is flush with the housing surface.
- Apply grease to the oil seal lips.

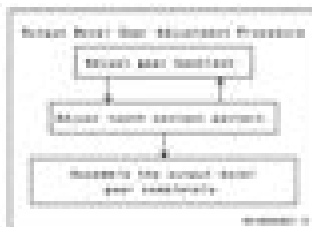


Output Bevel Gear Adjustment

The backlash and tooth contact pattern of the bevel gears must be correct to prevent the gears from making noise and being damaged.

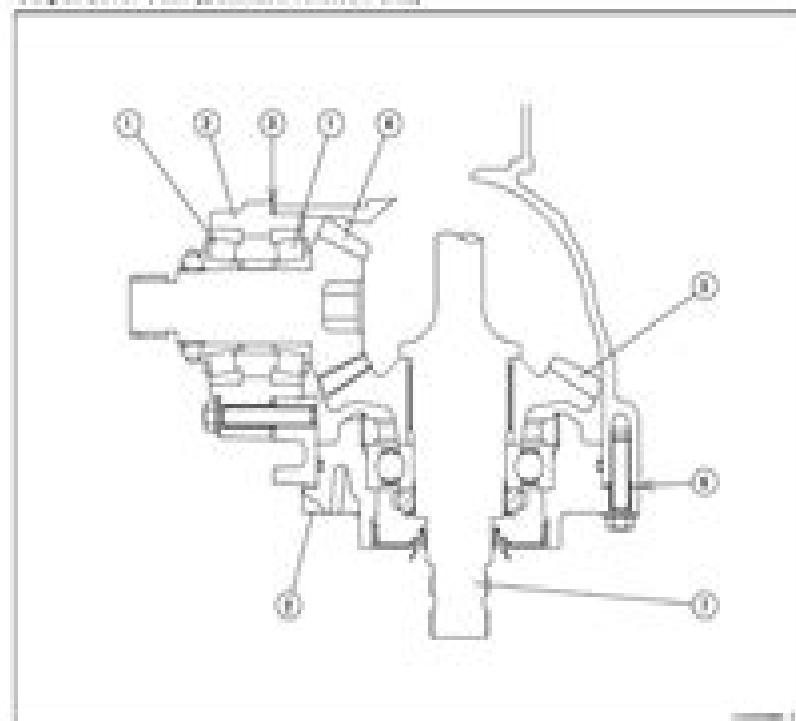
When replacing any one of the backlash-related parts, be sure to check and adjust the backlash and tooth contact. First adjust the backlash, and then tooth contact by replacing shims.

These two adjustments are of critical importance and must be carried out in the correct sequence, using the procedures shown.



Output Bevel Gears

Output Bevel Gear (Backlash-related Parts)



1. Tapered Roller Bearings

2. Bearing Housings

3. Drive Bevel Gear Shim(s)

4. Output Drive Bevel Gear

5. Output Driven Bevel Gear

6. Drive Bevel Gear Shim(s)

8. Drive Bevel Gear Shim(s)

7. Output Shaft

Drive Bevel Gear Shim(s) for Tooth Contact Adjustment

Thickness	Part Number
0.10 mm (0.0039 in.)	62100-0702
0.20 mm (0.0079 in.)	62100-0703
0.50 mm (0.020 in.)	62100-0704
0.80 mm (0.031 in.)	62100-0705
1.0 mm (0.039 in.)	62100-0706
1.2 mm (0.047 in.)	62100-0707

Driven Bevel Gear Shim(s) for Backlash Adjustment

Thickness	Part Number
0.10 mm (0.0039 in.)	62100-0714
0.20 mm (0.0079 in.)	62100-0715
0.50 mm (0.020 in.)	62100-0716
0.80 mm (0.031 in.)	62100-0717
1.0 mm (0.039 in.)	62100-0718
1.2 mm (0.047 in.)	62100-0719

Kawasaki Trex Manuals

DJ Losen



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