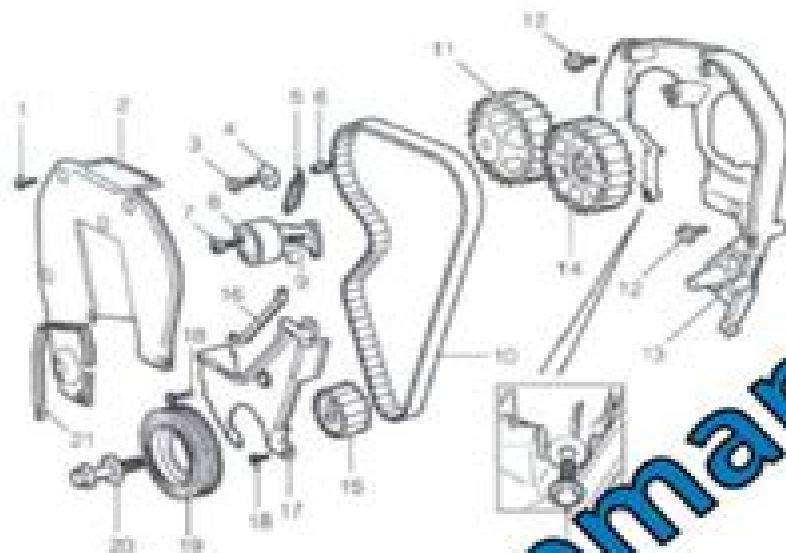


Lotus Elise Series 1 1996-2001 Workshop Manual

FRONT TIMING BELT COMPONENTS - R16 VVC ENGINES



12N3521A

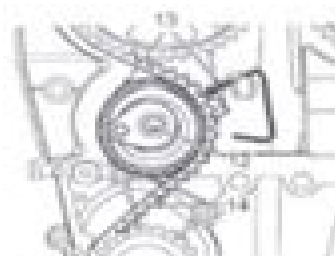
- | | |
|------------------------------------|---|
| 1. Screw - upper front cover | 13. Timing belt rear cover |
| 2. Upper front cover - timing belt | 14. Exhaust camshaft front timing gear |
| 3. Camshaft gear bolt | 15. Crankshaft timing gear |
| 4. Weatherstripping | 16. Seal - lower front cover |
| 5. Tensioner spring | 17. Lower front cover |
| 6. Pitot bolt | 18. Screw - lower front cover |
| 7. Alternator | 19. Crankshaft pulley |
| 8. Tensioner pulley and bearing | 20. Crankshaft pulley bolt and weatherstripping |
| 9. Flanged nut screw - front cover | 21. Seal - upper front cover |
| 10. Camshaft timing bolt | |
| 11. Front seal camshaft | |

*These items are supplied as part of the production but are supplied as optional items. They must be removed at the completion of belt fitting.

ENGINE



1. Camshaft pulley bolt and weatherstripping
2. Crankshaft pulley bolt and weatherstripping
3. Timing belt
4. Timing belt rear cover
5. Exhaust camshaft front timing gear
6. Crankshaft timing gear
7. Seal - lower front cover
8. Lower front cover
9. Screw - lower front cover
10. Crankshaft pulley
11. Crankshaft pulley bolt and weatherstripping
12. Seal - upper front cover
13. Timing belt rear cover
14. Exhaust camshaft front timing gear
15. Crankshaft timing gear



1. Remove and discard timing belt tensioner bolt
2. Drainage valve: water from its fitted position until at the same time removing the timing belt tensioner
3. Ease timing belt from gears using the fingers
4. Discard timing belt

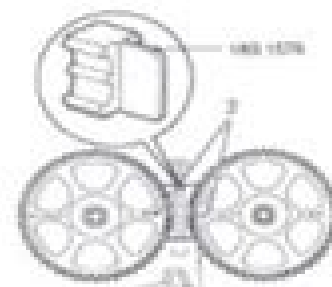


Caution: Timing belt must always be replaced during engine overhaul. Do not rotate crankshaft with timing belt removed and cylinder head fitted.

Camshaft timing PDF

Download

1. Clean timing gears, coolant pump drive gear and tensioner pulley



12N3521B

2. Check correct alignment of camshaft gear timing marks. If camshaft gear timing bolt 12N3521B



12N3521C

3. Check that crankshaft gear timing marks are aligned with flange on oil pump - 12N3521C

Lotus Elise Exige 1996 1997 98 2004 Workshop Manual

Tao Wei



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Table of Contents Lotus Elise Exige 1996 1997 98 2004 Workshop Manual

1. Understanding the eBook Lotus Elise Exige 1996 1997 98 2004 Workshop Manual
 - The Rise of Digital Reading Lotus Elise Exige 1996 1997 98 2004 Workshop Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Lotus Elise Exige 1996 1997 98 2004 Workshop Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Lotus Elise Exige 1996 1997 98 2004 Workshop Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Lotus Elise Exige 1996 1997 98 2004 Workshop Manual
 - Personalized Recommendations

- Lotus Elise Exige 1996 1997 98 2004 Workshop Manual User Reviews and Ratings
- Lotus Elise Exige 1996 1997 98 2004 Workshop Manual and Bestseller Lists
- 5. Accessing Lotus Elise Exige 1996 1997 98 2004 Workshop Manual Free and Paid eBooks
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 - Lotus Elise Exige 1996 1997 98 2004 Workshop Manual eBook Subscription Services
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- 6. Navigating Lotus Elise Exige 1996 1997 98 2004 Workshop Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Lotus Elise Exige 1996 1997 98 2004 Workshop Manual Compatibility with Devices
 - Lotus Elise Exige 1996 1997 98 2004 Workshop Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Lotus Elise Exige 1996 1997 98 2004 Workshop Manual
 - Highlighting and Note-Taking Lotus Elise Exige 1996 1997 98 2004 Workshop Manual
 - Interactive Elements Lotus Elise Exige 1996 1997 98 2004 Workshop Manual
- 8. Staying Engaged with Lotus Elise Exige 1996 1997 98 2004 Workshop Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Lotus Elise Exige 1996 1997 98 2004 Workshop Manual
- 9. Balancing eBooks and Physical Books Lotus Elise Exige 1996 1997 98 2004 Workshop Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Lotus Elise Exige 1996 1997 98 2004 Workshop Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Lotus Elise Exige 1996 1997 98 2004 Workshop Manual
 - Setting Reading Goals Lotus Elise Exige 1996 1997 98 2004 Workshop Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Lotus Elise Exige 1996 1997 98 2004 Workshop Manual
 - Fact-Checking eBook Content of Lotus Elise Exige 1996 1997 98 2004 Workshop Manual

- Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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