


REF
ALL
HOME

Zero X


+0.0000

Scale 

+1.0000

Zero Y


+0.0000

Scale 

+1.0000

Zero Z


+0.0000

Scale 

+1.0000

Zero 4

+0.0000

Radius Correct 


OFFLINE

Online
Program

To Go

Machine
Control

Soft
Limits



File:

Load Manual

Load Manual

M1 Manual



Begin
Toolpath

Display
Mode

Jog
Follow

Cycle Start
+M1-B+

Feed Hold
+Spin

Stop
+M1-S-

EMG Code

Reset File

Clear G-Code

Load G-Code

Set Start Line

Line:

End From Here

Restart G-Code


Single Block Run


Resume Run

Block Delete


M1 Optional Stop

Feed Off

Feed 

CV Mode 

Reset

Mode Active 

Toolbit


Z Inhibit


+0.000

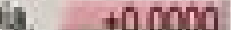
G-Code

M-Code


Tool Information

Tool 

Change 

Dia. 

+0.0000


H 

+0.0000

Run Tool Time

Remember

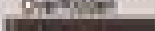
Reset

Elapsed 

00:00


Avg (M0-M1) (Sec/Min)

Feed Rate


OverFeed 

PRO %

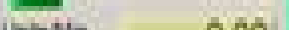
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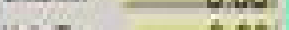
6.00

Feedrate 

6.00


Units/Min 

0.00

Units/Rev 


0.00

Spindle Speed


Spindle (M11) 

SRO %


100

RPM 

0

S-coy 

0

Spindle Speed 

0

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Illustrated Ducati Buyer's Guide Mick Walker, *The Definitive Guide to Effective Innovation (Collection)* Tony Davila, Marc Epstein, Robert Shelton, Andy Bruce, David M. Birchall, Luke Williams, Jonathan M. Cagan, Craig M. Vogel, 2013-04-27 A brand new collection of state of the art guides to business innovation and transformation 4 authoritative books help you infuse innovation throughout everything your business does not just once but constantly This extraordinary

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Progress in Maritime Technology and Engineering Carlos Guedes Soares,T.A.

Santos,2018-04-17 Progress in Maritime Technology and Engineering collects the papers presented at the 4th International Conference on Maritime Technology and Engineering MARTECH 2018 Lisbon Portugal 7 9 May 2018 This conference has evolved from a series of biannual national conferences in Portugal and has developed into an international event reflecting the internationalization of the maritime sector and its activities MARTECH 2018 is the fourth in this new series of biannual conferences Progress in Maritime Technology and Engineering contains about 80 contributions from authors from all parts of the world which were reviewed by an International Scientific Committee The book is divided into the subject areas below Port performance Maritime transportation and economics Big data in shipping Intelligent ship navigation Ship performance Computational fluid dynamics Resistance and propulsion Ship propulsion Dynamics and control Marine pollution and sustainability Ship design Ship structures Structures in composite materials Shipyard technology Coating and corrosion Maintenance Risk analysis Offshore and subsea technology Ship motion Ships in transit Wave structure interaction Wave and wind energy Waves Progress in Maritime Technology and Engineering will be of interest to academics and professionals involved in the above mentioned areas

Catalyzing Innovation: A Visual & Systematic Guide To Brainstorming

Michelle Greenwald,2020-08-24 A visual strategic inspirational and user friendly checklist to help firms entrepreneurs business to business business to consumer non profits innovate for strategic growth more methodically completely and creatively Includes a framework several exercises and over 1100 categorized innovation examples from a wide range of industries and countries The cutting edge examples will inspire new product and service developers and marketing executives seeking to make their marketing tactics more innovative and effective The last chapter is a guide for executives start ups and professors to teach innovation to employees and graduate students in a variety of fields The Financial Times Guide to Investing ePub Glen Arnold,2014-09-24 The full text downloaded to your computer With eBooks you can search for key concepts words and phrases make highlights and notes as you study share your notes with friends eBooks are downloaded to your computer and accessible either offline through the Bookshelf available as a free download available online and also via the iPad and Android apps Upon purchase you ll gain instant access to this eBook Time limit The eBooks products do not have an expiry date You will continue to access your digital ebook products whilst you have your Bookshelf installed The Financial Times Guide to Investing is the definitive introduction to the art of successful stock market investing Bestselling author Glen Arnold takes you from the basics of what investors do and why companies need them through to the practicalities of buying and selling shares and how to make the most from your money He describes different types of investment vehicles and advises you on how to be successful at picking companies understanding their accounts managing a sophisticated portfolio measuring performance and risk and setting up an investment club The 3rd edition of this investing classic will give you everything you need to choose your shares with skill and confidence Thoroughly updated this edition now includes Comprehensive advice about unit trusts and other collective investments A brand new section on dividend

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 Hoover's, Incorporated, Hoovers Inc, 2004-12 Profiles of 750 major U S companies Stay Out of Court!: The Small Business
 Owners Guide to Prevent or Resolve Disputes and Avoid Lawsuit Hell Andrew Caffey, 2005-01-24 Winning Isn't Everything In
 Fact It Can Bankrupt You Even if a lawsuit brought against you is frivolous and you know you can win the costs of mounting a
 defense hiring lawyers paying expert witnesses and taking time away from your business to deal with the lawsuit can grow to
 astronomical levels A business law attorney arbitrator and mediator for more than 30 years Andrew Caffey exposes the secret
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 Use creative techniques that can solve your dispute long before going to court Write a settlement agreement with an
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 it into practice you won't have to **Flow Analysis** Victor Cerda, Laura Ferrer, Jessica Avivar, Amalia Cerda, 2014-01-13 Flow
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