

64. Unscrew the screws, 2, fixing the connecting rod cap, 3, and remove it.
65. From the top, take out the piston connecting rod assembly, 1. Repeat the same operations for the other pistons.

**CAUTION**

Keep the connecting rod half bearings in their housings and/or note their assembly position since, if they are to be reused, they will need to be fitted in the same position found in disassembly.

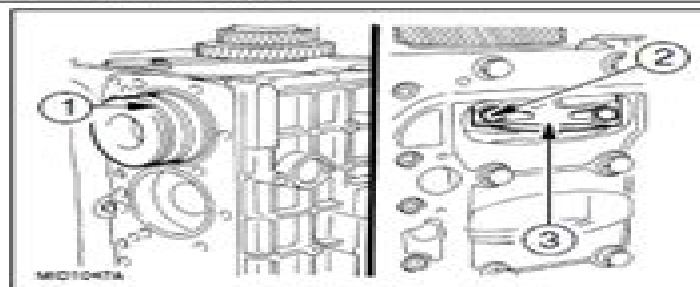
66. Using an appropriate wrench and a hex wrench unscrew the screws, 1 and 2, and remove the sub-crankcase, 3.

**CAUTION**

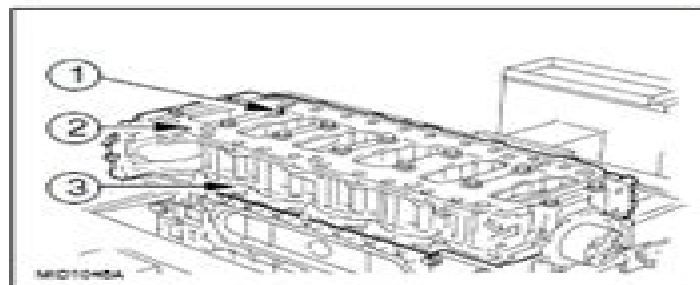
Note down the assembly position of the top and bottom main bearing shells since, if they are to be reused, they will need to be fitted in the same position found in disassembly.

67. Using tool 293273, 1, remove the crankshaft, 2.

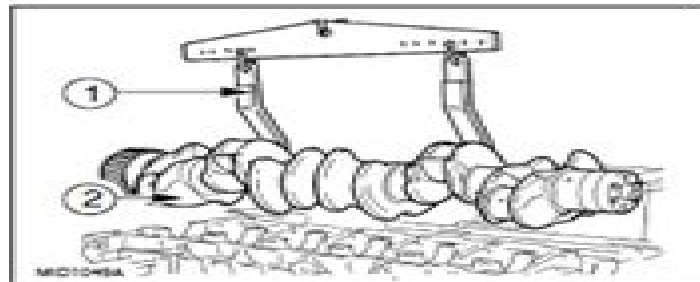
68. Take out the main bearing shells, 1.
Unscrew the screws and remove the oil nozzles, 2.
69. Remove the cylinder liners as described in the relevant paragraph on page 68.



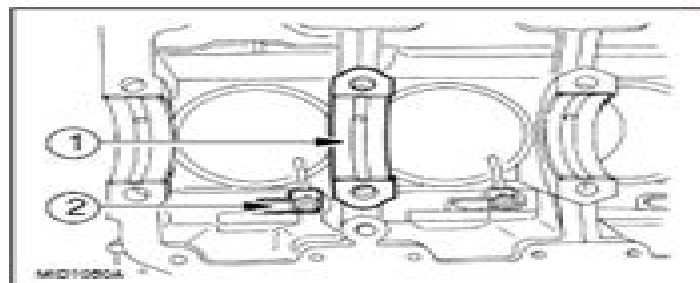
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Lingsheng Yao

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