

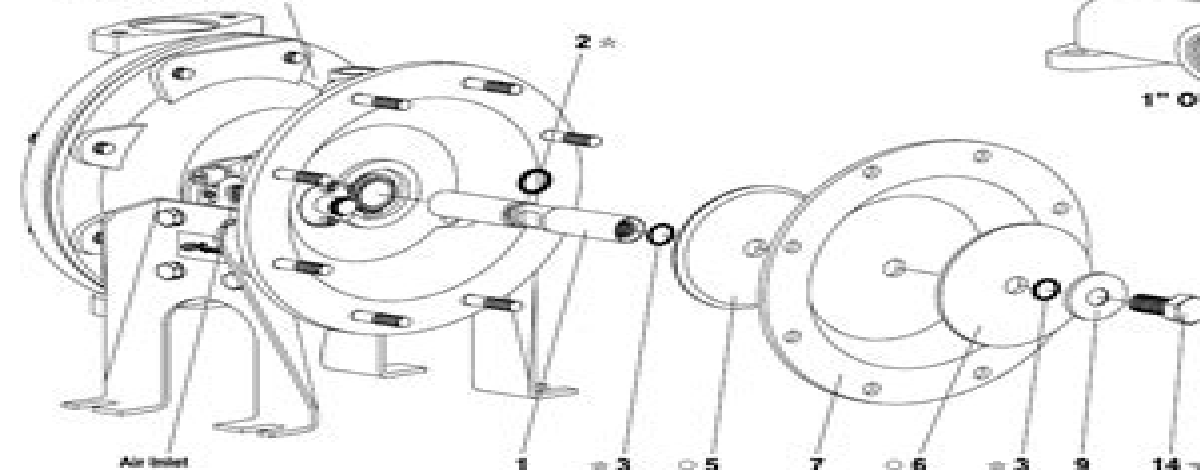
PARTS LIST / 66610X-X-C FLUID SECTION

COLOR CODE

MATERIAL	DIAFRAGM COLOR	BALL COLOR
Acetal	N/A	Orange
Nitrile	Red (-1)	Red (+)
E.P.R.	Blue (-1)	Blue (+)
Hydral	Cream	Cream
Neoprene	Green (-1)	Green (+)
Santoprene	Cream/White	Cream/White
E.P.D. (Yellow)	N/A	Red
Urethane	Yellow (-1)	Yellow (+)
Viton	Black	Black

* See Item 8 in insert below

FOR THE
AIR MOTOR SECTION
SEE PAGES 6 & 7



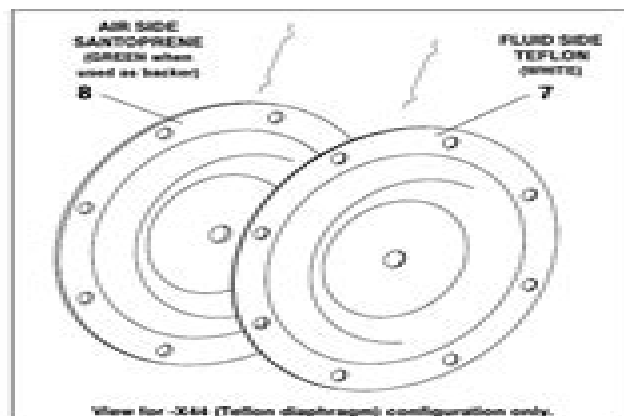
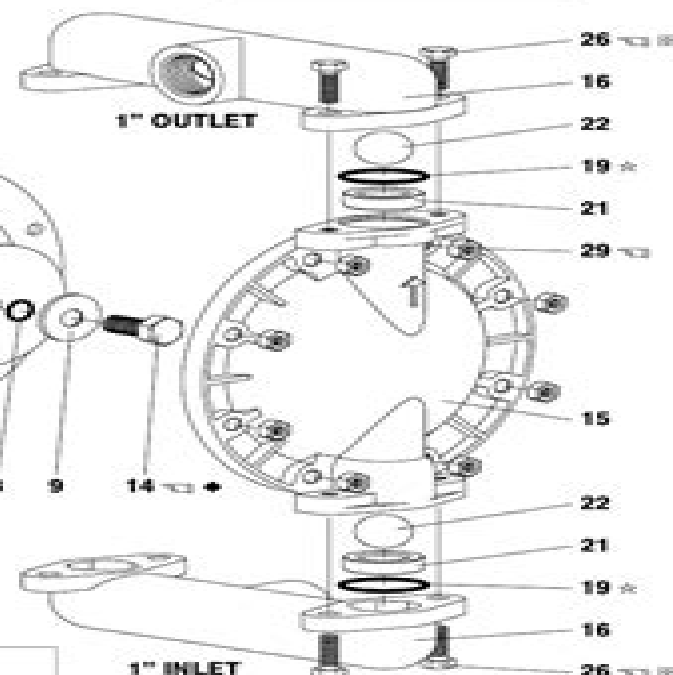
TORQUE REQUIREMENTS

NOTE: DO NOT OVERTIGHTEN FASTENERS
(14) Bolt, 25 - 30 ft lbs (33.9 - 40.7 Nm).
(26) Bolts and (29) nuts, 120 - 140 in. lbs (13.6 - 15.8 Nm).

LUBRICATION / SEALANTS

- Apply Loctite 271 to threads.
- Apply Key-Lube to all "O" rings, "U" Cups & mating parts.
- Apply anti-seize compound to threads and bolt and nut flange heads which contact pump case when using stainless steel fasteners.

NOTE: Radius edge of parts (5 and 6) is against diaphragm.



View for -X44 (Teflon diaphragm) configuration only.

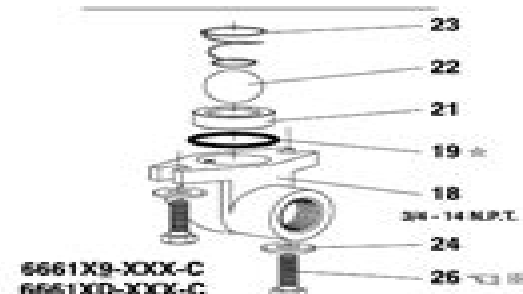
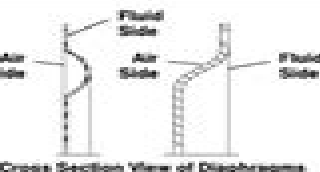
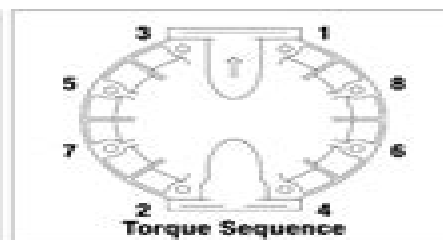


Figure 2

Ingersoll Dresser Pump Manual

M Carnoy



Ingersoll Dresser Pump Manual:

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