

## LUBRICATION

Both compressor lubrication and cooling are accomplished by the compressor lubricating oil. The oil is forced from the oil storage reservoir, under system pressure, through an oil cooler and an oil filter directly to the compressor. When the compressor is operating at the capacity, some of the oil may bypass the cooler through a thermally-controlled bypass valve. This valve bypasses varying amounts of oil, depending upon the temperature, until the oil being circulated reaches a temperature of 185°F (85°C) thus maintaining a higher average oil temperature thereby reducing the possibility of water vapor condensation in the oil.

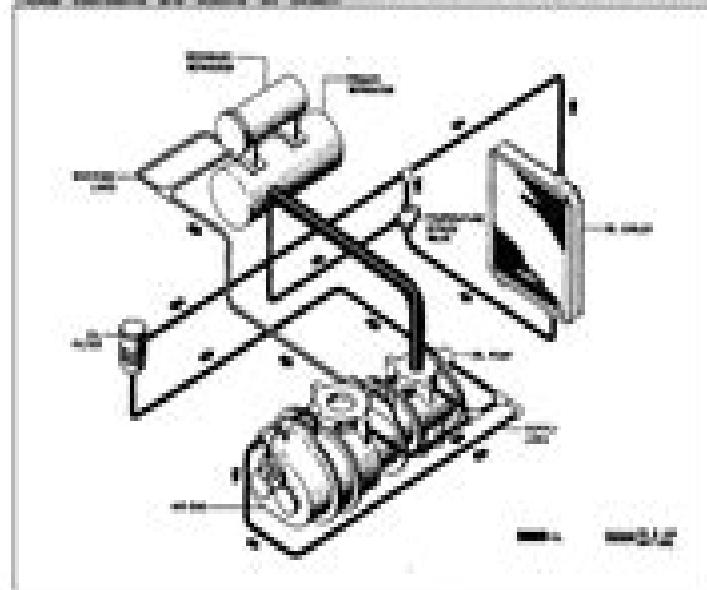
Relatively cool lubricating oil is admitted under pressure to the compressor bearings and is also injected in measured amounts, directly to the rotor chamber. All of the oil thus introduced mixes with, and passes on with the air being compressed, thus removing the heat of compression to a large degree. On its way to the final discharge connection, the air passes through a receiverseparator. A scavenger line returns any remaining separated oil back to the inlet of the compressor.

Fill the oil storage reservoir in the receiverseparator with new oil before operating the unit. Recharge the compressor by first removing the air filter and pouring about two gallons (7.57 liters) of oil into the compressor inlet.

### NOTE

Recharging of the compressor with oil is absolutely necessary on units that have been placed in extended storage (6 months or more).

Typical Lubrication and Cooling Oil System



## FLUIDS AND LUBRICANTS TABLE

DESIGN OPERATING PRESSURE	AMBIENT TEMPERATURE	SPECIFICATION
100 psia to 500 psia	-10°F to 120°F (-23°C to 50°C)	SAE 150 • 150W SAE 150 • 150W (SAE 150W)
100 psia to 500 psia	40°F to 120°F (-40°C to 50°C)	SAE Performance 500 SAE 150 • 150W
300 psia	50°F to 120°F (10°C to 50°C) -10°F to 120°F (-23°C to 50°C) -40°F to 50°F (-40°C to 10°C)	SAE 150 • 150W SAE 150 • 150W SAE Performance 500 SAE 150 • 150W
500 psia	50°F to 120°F (10°C to 50°C) -10°F to 120°F (-23°C to 50°C) -40°F to 120°F (-40°C to 50°C)	SAE 150 • 150W SAE 150 • 150W Consult Factory

If the unit has been operated for 1,000 hours, it should be completely drained of oil. If the unit has been operated under adverse conditions or under long shutdown periods, an earlier change may be necessary as oil deteriorates with time as well as by operating conditions. Complete replacement of the oil at intervals of every 500 to 1,000 hours, depending upon operating conditions, not only is desirable, but is good insurance against the accumulation of dirt, sludge or oxidized oil products.

Completely drain the receiverseparator and the piping. If the oil is drained immediately after the unit has been run for some time, most of the sediment will be in suspension and will drain more readily.

### CAUTION

Shorter oil change intervals may be necessary if unit is operated under adverse conditions.

### WARNING

On no, under any circumstances, open any drain cocks, remove any plugs or the oil filter plug from the compressor lubricating and cooling oil system without making sure the air receiver system has been completely relieved of all air pressure.

### CAUTION

Some oil mixtures are incompatible with each other and result in the formation of varnishes, sludges or deposits, which may be insoluble. Such deposits can cause serious trouble including clogging of the filter. Where possible, try to avoid mixing oils of the same type but different brands. A brand change is best made at the time of a complete oil change. Refer to the Fluids & Lubrication Table for oil recommendations.

# Ingersoll Rand Vhp Manual

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## **Ingersoll Rand Vhp Manual:**

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