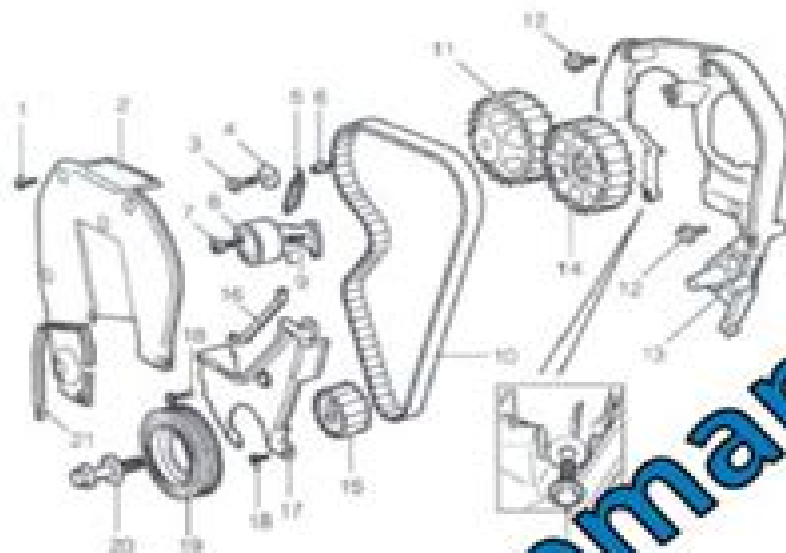


Lotus Elise Series 1 1996-2001 Workshop Manual

FRONT TIMING BELT COMPONENTS - R16 VVC ENGINES



12M3521A

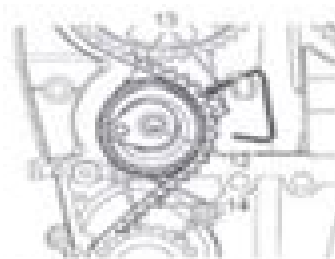
1. Screw - upper front cover
2. Upper front cover - timing belt
3. Camshaft gear bolt
4. Weather
5. Tensioner spring
6. Pitot bolt
7. Allen screws - tensioner pulley
8. Tensioner pulley and bearing
9. Flanged nut screw - tensioner pulley
10. Camshaft timing bolt
11. Front seal camshaft
12. Timing belt rear cover
13. Timing belt rear cover
14. Exhaust camshaft front timing gear
15. Crankshaft timing gear
16. Seal - lower front cover
17. Lower front cover
18. Seal - lower front cover
19. Crankshaft pulley
20. Crankshaft pulley bolt and weather
21. Seal - upper front cover

*These items are supplied as standard on the production but are supplied as optional on the timing belt. They must be removed at the completion of belt tensioning.

ENGINE



10. Camshaft pulley bolt and weather
19. Crankshaft pulley



10. Remove and discard timing belt tensioner bolt
13. Drainage valve: wipe from its fitted position until at the same time removing the timing belt tensioner
14. Ease timing belt from gears using the fingers
15. Discard timing belt

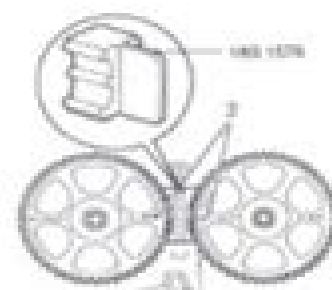


Caution: Timing belt must always be replaced during engine overhaul. Do not rotate crankshaft with timing belt removed and cylinder head fitted.

Camshaft timing PDF

are have been contamination, they must be soaked in a solvent before fitting. Because of the porous construction of casted material, oil impregnated in the gears will seep and contaminate the belt.

1. Clean timing gears, coolant pump drive gear and tensioner pulley



14M1576

2. Check correct alignment of camshaft gear timing marks. If camshaft gear timing bolt 14M1576



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3. Check that crankshaft gear timing marks are aligned with flange on oil pump - 14M1576.

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R M Clarke



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