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	CÓMO LEER Y ACTUALIZAR EL MANUAL
	INSTRUCCIONES PARA LA ELEVACIÓN
	PARES DE APRIETE ESTÁNDARES PARA TORNILLOS Y TUERCAS
	FRUTORNILLOS, ADHESIVOS, SELLADORES Y LUBRICANTES
	HERRAMIENTAS ESPECIALES
	TABLA DE CONVERSIÓN DE LAS UNIDADES DE MEDIDA
>	IDENTIFICACIÓN DEL TIPO DE MOTOR Y POSICIÓN DE LA MATRÍCULA
	DETERMINACIÓN DEL AVANCE DE INYECCIÓN
>	DESARMADO DE LOS MOTORES
>	ENSAMBLAJE DEL MOTOR

3 - Extraiga los tornillos y quite los soportes de bancada centrales (4) con los semicasquillos.

- Marque los semicasquillos y los soportes de bancada para el sucesivo control dimensional.
- Observe que los soportes centrales están marcados con el mismo número que figura en el monobloc, y que la orientación es correcta cuando el refrentado del diametro inferior "A" está del lado de las bombas de inyección.



4 - Extraiga los tornillos y quite el soporte de bancada delantero (5) con el semicasquillo (6).

- Marque el semicasquillo con el soporte delantero para el sucesivo control dimensional.
- Con el soporte se extraen también las juntas tranqueras, que deben sustituirse a cada desmontaje.



5 - Extraiga los tornillos y quite el soporte de bancada trasero (7) con el semicasquillo y los serruchos de refrentado (8) del cigüeñal.

- Marque el semicasquillo con el soporte trasero para el sucesivo control dimensional.
- Observe el sentido de montaje de los serruchos, que tienen las ranuras de lubricación mirando hacia el cigüeñal.
- Con el apoyo se extraen también las juntas tranqueras, que deben sustituirse a cada desmontaje.



6 - Fije el cigüeñal (9) a un medio de elevación con una banda flexible, y quite.



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