

**10 x 1.25 mm**  
**D16Z6, D15Z1 engines :**  
73 N·m (7.3 kg-m , 53 lb-ft)  
**D15B7, D15B8 engines :**  
65 N·m (6.5 kg-m , 47 lb-ft)

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**GASKET**  
Replace.

**DOWEL  
PINS**

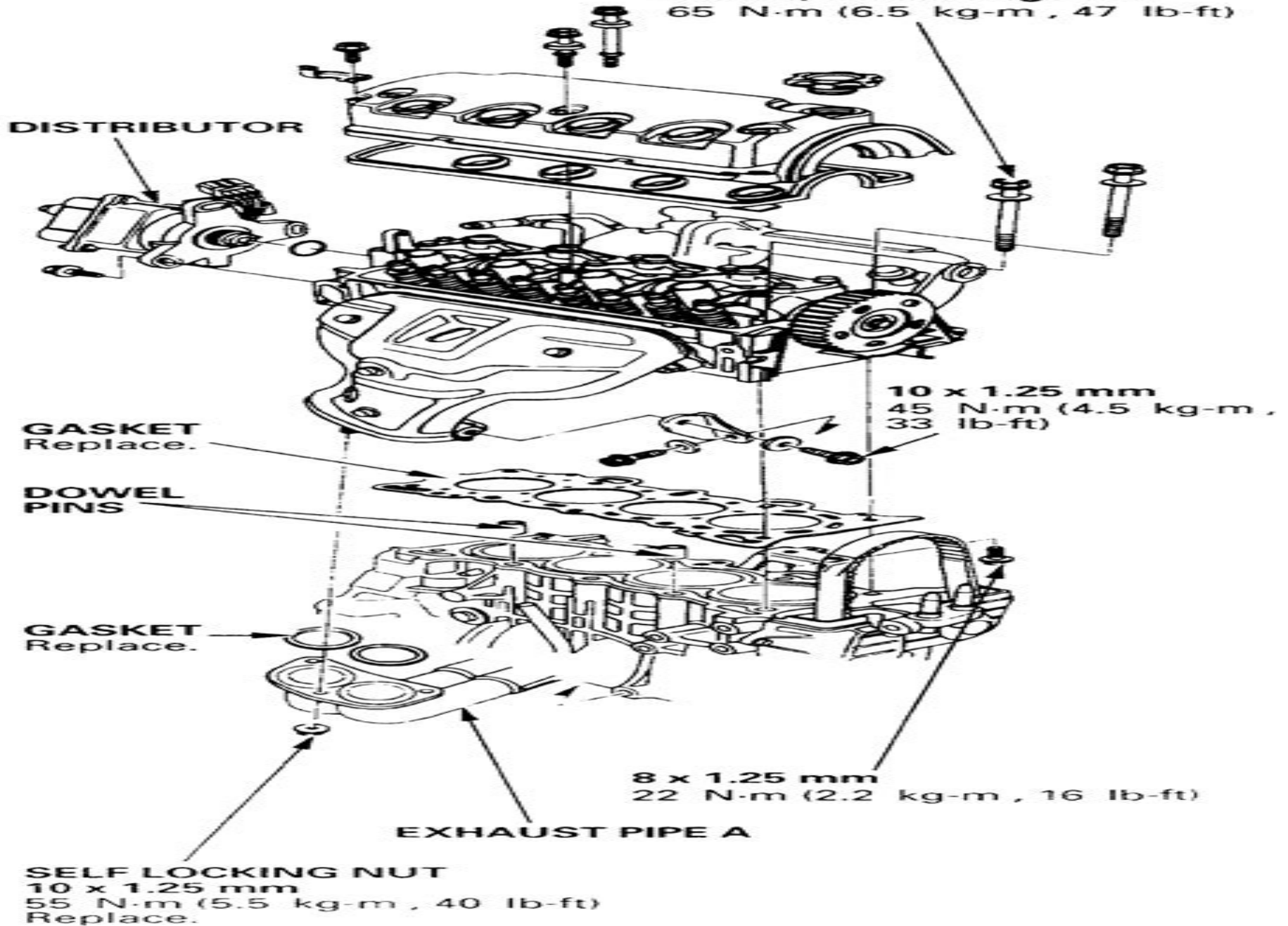
**GASKET**  
Replace.

**SELF LOCKING NUT**  
**10 x 1.25 mm**  
55 N·m (5.5 kg-m , 40 lb-ft)  
Replace.

**EXHAUST PIPE A**

**10 x 1.25 mm**  
45 N·m (4.5 kg-m ,  
33 lb-ft)

**8 x 1.25 mm**  
22 N·m (2.2 kg-m , 16 lb-ft)



# Manual Diagram D15b

**Michael B Abbott, W. Alan Price**



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**Technical Manual** United States. War Department,1945      Basic Industrial Electricity Kenneth G. Oliver,1991

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