Seam Tracking Systems





The Cyclomatic Series Seam Tracker control uses our proven microprocessor touch pad design to maintain the torch to weld joint position. The system confinuously series the position of the joint, translating the information into horizontal and vertical movement of the forch. As a result, the welding arc stays precisely on track — to within ±0.005° (0.13 mm) or better!

The state of the art performance of the control's Atmel's processor coupled with the rugged side design options gives accurate, repeatable weld joint location.

All types of weiding systems, both new and existing, can benefit. The system easily and quickly installs, without expensive brackets or intertacing, on manipulatios, side-beams, fractions, positioners, turning rails, and weiding tathes, as well as on most custom welding fishures.

The Cyclomatic Seam Tracker is especially beneficial in high-volume, accuracy-sensitive industries such as tank and pressure vessel fablication, beam and shuctural assembles, and also and tubing tabrication.

Facethiness

- Two models available standard and programmable; in 40 to 8,250 to weight conceites
- Improves quality via constant forch to weld joint orientation
- GMARC FCARC SAM applications.
- Ptecise, tracking accuracy up to ±0.005 inch (0.1 mm)

- Tropics single possifilet ond groove welds.
- Controls and sides are backward compatible with older Cyclomatic models
- Value The programmable PTST madel can operate as a weld system controller
- Performance The PTST model stores up to 19 weld programs, each consisting of up to 6 sequential steps.

Specifications

Model	P15140 3x3 & 98140 3x3	P191250 & 197250 dies ond 10x100
Load Capacity	40 ftp (18 kg)	290 fb (113 kgb.
CS Distance from tocopiote:	6" (162 mm)	12" (805 min)
Strandord Strake	3" x 3" (76 mm)	5" x 5" (127 mm) and 10" x 10" (254 mm)
Min. Envelope Full Stol Stroke	12" (305 mm) diameter	17" (481 mm) clameter
Trocking Accuracy	Wether 0.0051 (0.13 mm)	Within 0.0061 (0.13 mm)
Max. Crass State Slew Std. Rate	24 PM (0.6 mm)	25 PM (0.63 mm)
Tracking Controls Manual	Up/Down and Left/Right	Up/Down and Left/Right
Tracking Controls Automatic	Left/Right Sidefrack and Off.	Left/Right Sidetrack and Off
Injout Power	115/220MAC, 1 Phose, 50/10 Hz	115/220VAC. 1 Phose, 50/60 Hz
Cross Slide Coble	10 # 61 mg mandard	30 H ¢3 m)
Orani-Guide Cable	4 ft (1.2 m)	4 ft (0.2 m)
Power Cable	6 ft (1.8 m)	6.01 (0.8 mg
Prendant Cable	10 ± (3 m)	19 H.(3 m)
Standard System Weight	79 lb (36 kg)	105 lb (48 kg) and 118 lb (54 kg)

Manual Cyclomatic

Clifford Lane



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