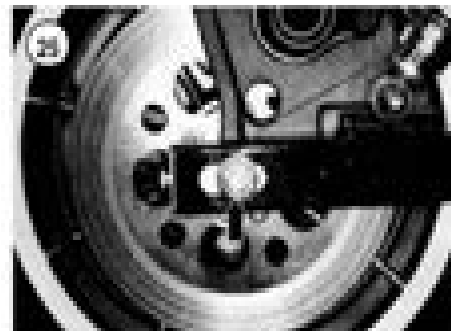
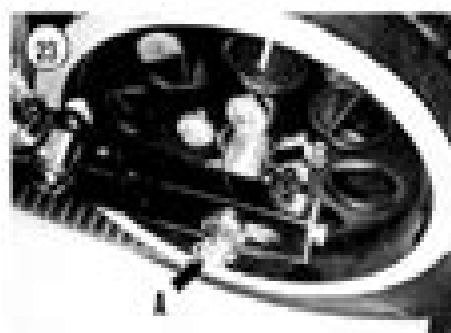


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10. Inspect the rear wheel as described in this chapter.

#### Installation

1. Clean the axle in solvent and dry thoroughly. Make sure the bearing surfaces on the axle are free from burrs and nicks.
2. Apply an anti-rust lubricant to the axle shaft prior to installation.
3. Install the left and right spacers into the rear wheel oil seals (Figure 24, typical), if removed.
4. Remove the spacer block from between the brake pads.

#### CAUTION

*When installing the rear wheel in the following steps, carefully insert the brake disc between the brake pads in the caliper assembly. Do not force the brake disc as it can damage the leading edge of both brake pads.*

5. Position the rear wheel between the swing arm sides and place the drive belt on the sprocket.
6. Lift the rear wheel and install the rear axle from the right-hand side. Install the axle through the swing arm and the rear brake caliper mounting bracket. Then position the left-hand axle spacer (B, Figure 23) between the wheel and swing arm and slide the axle (Figure 23) through it.
7. Install the washer and axle nut (A, Figure 23). Tighten the axle nut to the torque specification in Table 4.
8. Perform the *Rear Axle End Play Check* in this chapter. When the rear axle end play is correct, continue with Step 9.
9. Check drive belt tension and alignment as described in Chapter Three.

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