

CYLINDER HEAD

3.22

DISASSEMBLY

PART NUMBER	TOOL NAME
HD-34736-B	VALVE SPRING COMPRESSOR
HD-39786	CYLINDER HEAD HOLDING FIXTURE

1. Before proceeding with the disassembly procedure, determine if valve reconditioning is necessary.
 - a. Raise valve ports of cylinder head to strong light source. If light is visible between valves and seats, the cylinder head and valves require reconditioning.
 - b. Fill ports with solvent. Wait ten full seconds and check for leakage past valve seats. Recondition cylinder heads and valves that leak.
2. See [Figure 3-41](#). Secure cylinder head for service.
 - a. Thread 12 mm end of CYLINDER HEAD HOLDING FIXTURE (Part No. HD-39786) (1) into cylinder head (2) spark plug hole.
 - b. Clamp tool in vise at a 45 degree angle or one that offers a comfortable working position.

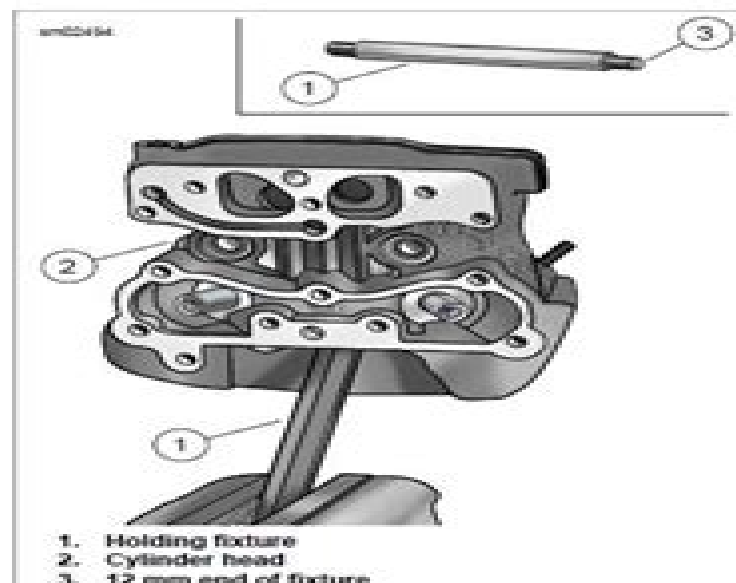


Figure 3-41. Cylinder Head Holding Fixture

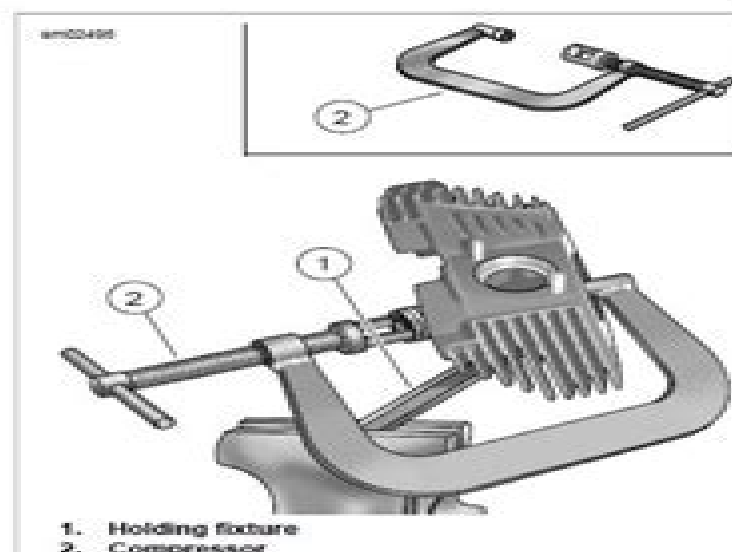


Figure 3-42. Valve Spring Compressor

3. See [Figure 3-42](#). Release valve spring compression.
 - a. Place VALVE SPRING COMPRESSOR (Part No. HD-34736-B) (2) over cylinder head. Center blunt end on the valve head. Seat adapter at end of forcing screw on the valve spring retainer.
 - b. Rotate forcing screw to compress valve spring.
 - c. See [Figure 3-43](#). If spring retainer (2) is not free of tapered keepers (1), give head of tool a sharp tap with a soft mallet. Using magnetic rod or small screwdriver, remove the keepers (1) from the valve stem (11) groove.
 - d. Rotate forcing screw to release the valve spring compression.
4. Remove the spring retainer (2) and valve spring (3).
5. Slide the valve (11) from the valve guide (5).
6. Remove valve seal assembly.
7. Mark the valve head F(ront) or R(ear) for identification. Also, separate and tag tapered keepers, valve spring and spring retainer so that they are installed on the same valve at time of assembly.
8. Remove the remaining valve and components.
9. Remove fixture tool from spark plug hole.

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Glide-FL/FLH; Super Glide-FX. Harley-Davidson Motor Company, *Harley-Davidson Service Manual, 1940-47 ,*

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