

Figure 2-9. Note Bulb Shaped End of Slot (Left Side Brake Disc Shown)

- If the brake discs are misaligned or in the wrong locations, proceed as follows:
 - Remove the front wheel. Remove both brake discs from hub.
 - Place the inboard sides of the brake discs together.
 Be sure the stampings (minimum thickness, part number and location) on both brake discs are on the outboard side.
 - c. Flotate discs as necessary until all vent holes are in alignment. Holding brake discs aligned, use a magic marker or paint pen to make a line across the edge of both brake discs.
 - d. Keeping the paint marks aligned, install brake discs to hub using new screws. Alternately tighten screws to 16-24 ft-lbs (22-33 Nm), Be sure that the brake disc stamped P/N 44156-00 LEFT is installed on the right side of the hub (valve stem side), and the brake disc stamped P/N 44136-00 RIGHT is installed on the left side of the hub.
 - e. Verify that the paint marks on the edges of the brake discs are still aligned. A long Phillips screwdriver or straight piece of drill rod can be inserted straight through the vent holes of both the left and right brake discs when correctly aligned. See Figure 2-10.



- 1. Paint Mark
- 2. Phillips Screwdriver

Figure 2-10. Perform Alignment Check

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