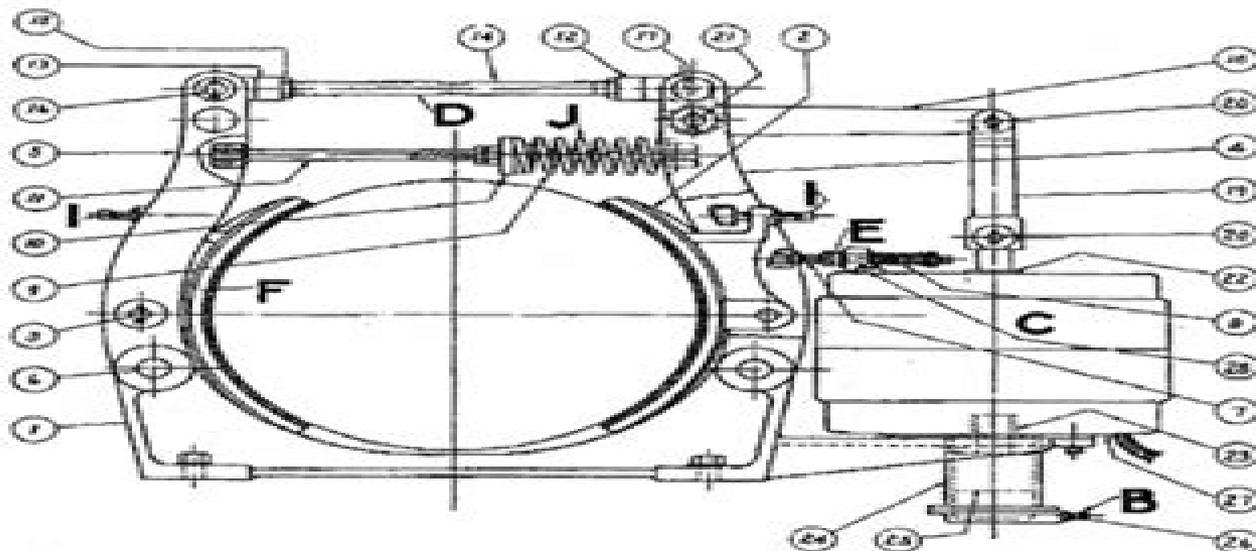


Equipment Service Data

HAUGHTON ELEVATOR COMPANY • • Toledo 9, Ohio

R 25
BRAKE



TYPE "B" BRAKES Alternating Current

Adjustment

1st. With car running at low speed, adjust nut "E" and screw "I" on shoe first to magnet, so that shoe just clears drum. The nut "E" limits the movement of this shoe and the screw "I" should be adjusted so gives the same clearance from both end of the shoe to the drum.

2nd. Adjust adjustable rod "D" and screw "J" on side opposite the magnet. The adjustment of rod "D" limits the movement of this opposite shoe and the screw "J" gives the proper shoe and clearance on drum. This shoe should also just clear drum.

3rd. If after making the adjustments No. 1 and No. 2 the stroke of plunger is more than 1/8", try to re-adjust so give less clearance between shoe and drum, in a short stroke of the plunger will give better operation.

4th. Adjust screw "B" in dash nut so that plunger drops as freely as possible without rebound.

5th. When pressure is applied by weight in magnet "C" and varied by adjusting spring "J". If excessive brake is desired increase spring. If weaker brake is desired lighten spring. **NOTE:** See that contact of brake drum and brake shoe has to free from grease, paint, rust or other foreign substance. Then adjust for strength of brake with **EMPTY CAR GOING DOWN** as follows: see brake as strong as possible without giving too hard a stop with shoe up from operation as mentioned. When leveling contact on shoe touching with car weight control. **CAUTION:** The weight in magnet "C" should not be allowed to increase, as that will prevent full pressure of shoe "F". To take up wear of shoe lining make adjustments Nos. 1, 2 and 3, by the adjustment of rod "D" shoe will only take up wear of one shoe.

Care

Keep all dirt from shaft, and brake pulley free from all oil bearings, where all balls are provided. See that contact on nut has edge of plate.

"J" Adjustment not on 1-B brake.

LIST OF PARTS

Item No.	Assembly Nos. 7044, 7044-A, B, C, D, E, 7045, B-C-D, 7048			Name
	1-B-10"	704-B-11"	11-B-12"	
1	10929	10929	10929	2 Brake Shoe Assemblies
2	11952-A	11952-A	11952-A	2 Brake Shoe Pins
3				2 1/2" x 1/2" Corner Pin
4	10954	10954	10954	1 M. H. Brake Lever
5	10954	10954	10954	1 L. H. Brake Lever
6	10954-D	10954	10954	2 Brake Lever Pins
7	10954-B	10954	10954	1 Shoe
8	10954	10954	10954	1 Spring
				1 1/2" Hex. Nut
				1 1/2" Hex. Wash. Nut
9	10954	10954	10954	1 1/2" Wash. Nut
10	10954	10954	10954	1 Spring Washer
11	10954	10954	10954	1 Spring Rod
				1 1/2" Hex. Nut
12	10954-A	10954-A	10954-A	2 1/2" S. T. Hex. Wash. Nut
13	10954-B	10954-B	10954-B	1 M. H. Thread Yoke
14	10954	10954	10954	1 L. H. Thread Yoke
15	10954	10954	10954	1 Adj. Rod
16	10954	10954	10954	1 1/2" L. H. Thread Hex. Nut
17	10954-A	10954-A	10954-A	1 Yoke Pin
18	10954	10954	10954	1 1/2" x 1" Corner Pin
19	10954	10954	10954	1 Plunger Lever
				1 Plunger Link (A.C.C.)
20	10954	10954	10954	1 1/2" x 1/2" Corner Pin
21	10954-B	10954-B	10954-B	1 Link Pin
22	10954	10954	10954	1 Plunger Lever Pin
23	10954	10954	10954	1 1/2" x 1/2" Corner Pin
24	10954	10954	10954	1 Bushing
25	10954	10954	10954	1 Bushing
26	10954	10954	10954	1 Draw Pin
27	10954	10954	10954	1 Pinion
				1 Valve Screw
				1 Magnet Assembly (Give Valve-Open, Cycle and Phase)
28	10954	10954	10954	1 Cover Rod Stop

Haughton Brake Repair Manual

Didier Musso



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