

STEAM MODULE: NO STEAM, NO PRESSURE

NO STEAM NO PRESSURE IN THE BOILER, (GAUGE READS 0 BAR), CAN BE A RESULT OF THE FOLLOWING CAUSES IN ORDER OF PROBABILITY:

- A) MAIN POWER SWITCH IS „OFF“
- B) BOTH HIGH LIMIT SWITCHES ARE TRIPPED
- C) DEFECTIVE PRESSOSTAT
- D) BOTH TRIACS 1 & 2 OR BOTH HEATING ELEMENTS Q/R AND S/T ARE BAD
- E) DEFECTIVE POWER RELAY
- F) DEFECTIVE MAIN POWER SWITCH
- G) NO POWER SUPPLY FROM TERMINAL BLOCK

Problem Source

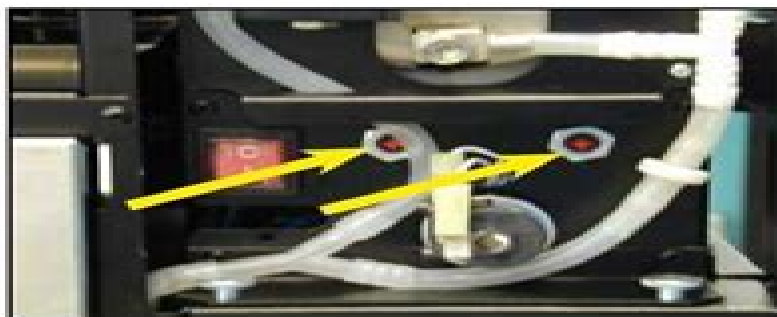
Solution

A) MAIN POWER SWITCH IS „OFF“



Turn main TS module power switch to the „ON“ position.
(Button must be illuminated)

B) LIMIT SWITCHES ARE TRIPPED



Reset the limit switches by pressing the red knobs until a „click“ is heard.

Note: This problem indicates a larger malfunction and further examination of the machine is required.

Mastrena Service Manual

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