



**WORKSHOP  
INSTRUCTION  
MANUAL**

**ALL MODELS 1957-1964**

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**MATCHLESS MOTOR CYCLES LIMITED**  
Plumstead Road  
London S.E.18  
England

# Matchless Workshop Manual

**Jicheng Xie**



## **Matchless Workshop Manual:**

**Ajs & Matchless 1957-1966 Workshop Manual All Models - Singles & Twins** Floyd Clymer, 2022-01-24 186 pages and more than 150 illustrations and charts size 8 25 x 10 75 inches This manual is a compilation of three original factory publications The first is a reproduction of the 108 page Workshop Instruction Manual for the 1957 64 Lightweight and Heavyweight singles and the twin cylinder models The second is a reproduction of the 12 page Supplementary Instruction Book for Competition Models The third is a 60 page Instruction Book combination that is exclusive to the 1958 1966 G2 G5 14 and 8 Lightweight 250cc and 350cc singles While the reprint of the original 108 page AMC workshop manual states that it is appropriate for the 1957 1964 models it actually covers the entire line of AJS and Matchless 250cc to 650cc Lightweight and Heavyweight singles and 500cc to 650cc twins manufactured by AMC through 1966 see below Please note that it does not include the 750cc AMC G15 45 1962 63 or the later Norton AJS Matchless G15 hybrids Owners of these 750cc hybrids are directed to the Norton 1966 70 Lightweight Heavyweight Twins workshop manual ISBN 9781588502421 as it includes significant maintenance and repair information on those models While the single cylinder machines are always considered the backbone of AMC s post war production in 1948 they introduced a 500cc twin cylinder the AJS model 20 and Matchless G9 However it was 1957 before that singular model was joined by a number of additional 500cc 600cc and 650cc twins In 1958 they also added two lightweight singles to their well respected line of heavyweight singles Unfortunately by the mid 1960 s along with most British motorcycle manufacturers AMC was struggling to compete with the flood of Japanese imports and by 1966 the AMC conglomerate had collapsed While the reason is mired in mergers finances consolidation politics and worker unrest both the AJS and Matchless name continued onward under license until early 1970 at which point both marques were history 1957 1966 Lightweight and Heavyweight Singles and Twins covered in this manual are as follows A J S Models AJS 250cc Lightweight Singles 14 14CS 14S 14CSR AJS 350cc Lightweight Singles 8 AJS 350cc Heavyweight Singles 16MS 16 16C 16MC 16MCS 16S AJS 500cc Heavyweight Singles 18S 18 18CS AJS 500cc Twins 20 20CS 20CSR Also covers the earlier AJS 20 from 1948 onwards AJS 600cc Twins 30 30CS Also covers the 1955 56 AJS 30 AJS 650cc Twins 31 31CS 31CSR 650 Twin Matchless Models Matchless 250cc Lightweight Singles G2 G2CS G2S G2CSR Matchless 350cc Lightweight Singles G5 Matchless 350cc Heavyweight Singles G3LS G3 G3C G3LCS G3S Matchless 500cc Heavyweight Singles G80S G80 G80CS Matchless 600cc Heavyweight Single TCS Matchless 500cc Twins G9 G9CS G9CSR Also covers the earlier Matchless G9 from 1948 onwards Matchless 600cc Twins G11 G11CS Also covers the 1955 56 Matchless G11 Matchless 650cc Twins G12 G12CS G12CSR 650 Twin Owners of the AJS Heavyweight singles may also find the following two publications useful ISBN 9781588501240 Book of the 1945 60 models and ISBN 9781588501677 Book of the 1955 65 models Similarly owners of the Matchless Heavyweight singles are referred to ISBN 9781588502087 Book of the 1945 1956 models and ISBN 9781588502056 Book of the 1955 66 models      **Matchless Illustrated Workshop Manual** ,1978      *AJS and*

*Matchless Post-War Singles and Twins* Matthew Vale, 2016-08-31 Associated Motor Cycles AMC produced some of the most iconic British bikes of the 1940s and 1950s Badged as either AJS or Matchless the range covered everything from plodding ride to work four stroke singles weekend racers two stroke motocrossers and full blown Grand Prix contenders Illustrated with over 200 photographs this comprehensive new history looks at the history and development of the single and twin cylinder ranges the racing bikes technical details of all major models and owning and riding AJS and Matchless bikes today

**Matchless 1959-1969 G80cs, G85cs and P11 Workshop Manual** Floyd Clymer, 2024-09-19 56 pages and 31 illustrations and diagrams size 8 25 x 10 75 inches This publication is a reproduction of the original March 1967 Norton Matchless factory workshop manual for the off road G80CS C85CS and P11 series of motorcycles manufactured from 1959 through 1969 It is applicable to the entire range of G80CS 1959 1964 G85CS 1965 1966 and P11 1967 1969 series Owners of these models will find this concise and focused manual invaluable With 56 pages and 31 illustrations this manual is somewhat typical for any professional or racing motorcycle as it assumes that owners of these models have basic maintenance knowledge and skills As such much of the routine maintenance procedures have been omitted which considerably reduces the number of pages required to provide adequate detailed technical information However G80CS and G85CS owners that require additional repair and maintenance information are directed to workshop manual ISBN 9781588502582 which includes the 1957 1966 Matchless Heavyweight singles and owners of the P11 will find the Norton 1966 1970 Lightweight Heavyweight Twins workshop manual ISBN 9781588502421 to be of use as the P11 utilized an engine that was developed from the Norton Atlas model and that manual includes maintenance and repair information for the 750cc Atlas engine We encourage you to exercise caution when purchasing technical publications for your G80CS G85CS or P11 motorcycle as many of the reprints found on internet websites are from bedroom sellers at enticingly low prices by individuals that really have no idea what they are selling Many are nothing more than poor quality comb bound photocopies that are scanned and printed complete with greasy pages and thumbprints and as such are deceptively described as pre owned used or even refurbished In addition they are often advertised for the incorrect series and or model years However VelocePress com has been publishing reprints of motorcycle and automobile manuals since 2003 and our publications have earned excellent reviews worldwide so you can be assured you are purchasing a quality product Illustrated Workshop Manual Matchless Model G2-250 C.c. OHV, Model G5-350 C.c. OHV Plus Scrambler Versions A.J.S. 250 C.c. OHV Model 14 350 C.c. OHV Model 8

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    **Illustrated Workshop Manual Matchless Model G2-250cc OHV, Model G5-350cc OHV Plus Scrambler**  
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Matchless Workshop Manual: Bestsellers in 2023 The year 2023 has witnessed a remarkable surge in literary brilliance, with numerous compelling novels captivating the hearts of readers worldwide. Lets delve into the realm of popular books, exploring the fascinating narratives that have enthralled audiences this year. The Must-Read : Colleen Hoovers "It Ends with Us" This touching tale of love, loss, and resilience has gripped readers with its raw and emotional exploration of domestic abuse. Hoover skillfully weaves a story of hope and healing, reminding us that even in the darkest of times, the human spirit can prevail. Uncover the Best : Taylor Jenkins Reids "The Seven Husbands of Evelyn Hugo" This captivating historical fiction novel unravels the life of Evelyn Hugo, a Hollywood icon who defies expectations and societal norms to pursue her dreams. Reids compelling storytelling and compelling characters transport readers to a bygone era, immersing them in a world of glamour, ambition, and self-discovery. Matchless Workshop Manual : Delia Owens "Where the Crawdads Sing" This evocative coming-of-age story follows Kya Clark, a young woman who grows up alone in the marshes of North Carolina. Owens crafts a tale of resilience, survival, and the transformative power of nature, captivating readers with its evocative prose and mesmerizing setting. These bestselling novels represent just a fraction of the literary treasures that have emerged in 2023. Whether you seek tales of romance, adventure, or personal growth, the world of literature offers an abundance of compelling stories waiting to be discovered. The novel begins with Richard Papen, a bright but troubled young man, arriving at Hampden College. Richard is immediately drawn to the group of students who call themselves the Classics Club. The club is led by Henry Winter, a brilliant and charismatic young man. Henry is obsessed with Greek mythology and philosophy, and he quickly draws Richard into his world. The other members of the Classics Club are equally as fascinating. Bunny Corcoran is a wealthy and spoiled young man who is always looking for a good time. Charles Tavis is a quiet and reserved young man who is deeply in love with Henry. Camilla Macaulay is a beautiful and intelligent young woman who is drawn to the power and danger of the Classics Club. The students are all deeply in love with Morrow, and they are willing to do anything to please him. Morrow is a complex and mysterious figure, and he seems to be manipulating the students for his own purposes. As the students become more involved with Morrow, they begin to commit increasingly dangerous acts. The Secret History is a exceptional and suspenseful novel that will keep you wondering until the very end. The novel is a cautionary tale about the dangers of obsession and the power of evil.

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