

(1) Servicing



Clearance between Tip of Gear Teeth and Casing

1. Measure the clearance between gear and casing at several points with feeler gauge.
2. If the clearance exceeds the allowable limit, replace the assembly.

Clearance between tip of gear teeth and casing	Allowable limit	0.15 mm (0.006 in.)
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Clearance between Bushing and Shaft

1. Measure the shaft O.D. with an outside micrometer.
2. Measure the bushing I.D. with a cylinder gauge.
3. If the clearance exceeds the allowable limit, replace it.

Clearance between bushing and shaft	Factory spec.	0.020 to 0.030 mm (0.0008 to 0.0012 in.)
	Allowable limit	0.15 mm (0.006 in.)

Shaft I.D.	Factory spec.	14.975 to 15.025 mm (0.5935 to 0.5915 in.)
Bushing I.D.	Factory spec.	15.020 to 15.070 mm (0.5913 to 0.5933 in.)

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Sole Plate Thickness

1. Measure the sole plate thickness with an outside micrometer.
2. If the thickness is less than the allowable limit, replace it.

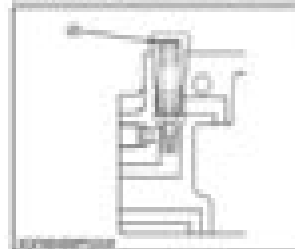
Sole plate thickness	Factory spec.	2.40 to 2.50 mm (0.0945 to 0.0984 in.)
	Allowable limit	2.20 mm (0.0869 in.)

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(2) HYDRAULIC CYLINDER ASSEMBLY (HYDRAULIC CYLINDER, POSITION CONTROL VALVE, RELIEF VALVE AND OTHERS)

(7) Checking and Adjusting



Relief Valve Setting Process

1. Remove the cap under cover.
2. Remove the plug (1) from front of hydraulic cylinder body.
3. Install the adaptor (M). Then connect the cable and pressure gauge to adaptor (M).
4. Remove the feedback rod lock nut and spring.
5. Start the engine and set at maximum speed.
6. Move the hydraulic control lever all way up to operate the relief valve and read the gauge.
7. If the pressure is not within the factory specifications, adjust relief valve with the adjusting screw (2).
8. After checking the pressure, reinstall the spring and feedback rod lock nut.

Relief valve setting pressure	Factory spec.	8070 8071 8072	13.2 to 14.7 MPa (190 to 210 kgf/cm ²)
		8074	14.7 to 15.2 MPa (210 to 220 kgf/cm ²)

Conditions

- Engine speed: Maximum
- Oil temperature: +45 to 55 °C (113 to 131 °F)

(Reference)

- Thickness of shim (2): 0.1 mm (0.0039 in.) 0.2 mm (0.0079 in.)

(1) Plug

(2) Shim

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Kubota 2110 Manual

Lingjun Ying



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Table of Contents Kubota 2110 Manual

1. Understanding the eBook Kubota 2110 Manual
 - The Rise of Digital Reading Kubota 2110 Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Kubota 2110 Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Kubota 2110 Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Kubota 2110 Manual
 - Personalized Recommendations
 - Kubota 2110 Manual User Reviews and Ratings
 - Kubota 2110 Manual and Bestseller Lists

5. Accessing Kubota 2110 Manual Free and Paid eBooks
 - Kubota 2110 Manual Public Domain eBooks
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 - Kubota 2110 Manual Budget-Friendly Options
6. Navigating Kubota 2110 Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Kubota 2110 Manual Compatibility with Devices
 - Kubota 2110 Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Kubota 2110 Manual
 - Highlighting and Note-Taking Kubota 2110 Manual
 - Interactive Elements Kubota 2110 Manual
8. Staying Engaged with Kubota 2110 Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Kubota 2110 Manual
9. Balancing eBooks and Physical Books Kubota 2110 Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Kubota 2110 Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Kubota 2110 Manual
 - Setting Reading Goals Kubota 2110 Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Kubota 2110 Manual
 - Fact-Checking eBook Content of Kubota 2110 Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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