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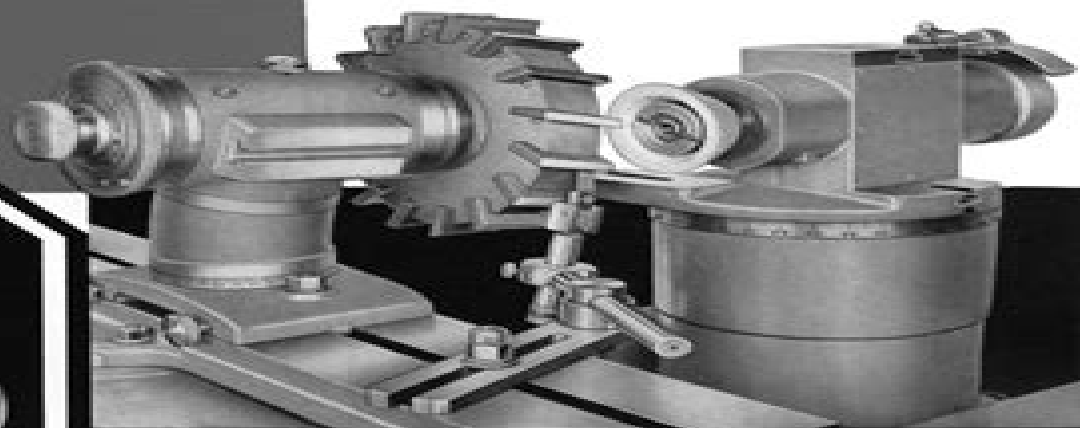
For Grinding of Large Cutter Heads

The attachment consists of the following parts:

1. Base-plate.
2. Angle piece.
3. Milling arbor with taper 64/76:1:1:3.33 (Morse 4) USL 321.
4. Screw and washer.



E This illustration gives a clear view of the mounting of the headstock on the baseplate E 1. The inserted angle piece is graduated at top and bottom. The upper graduation corresponds to the angular movements in the vertical plane (0°-15°), and the lower graduation corresponds to any angles in the horizontal plane.



E Cutter heads with a tapering hole of $2\frac{1}{2}"/3" \text{ } \varnothing$ (64/76 mm $\varnothing$) are set up on the grinding arbor E 3, taper of which fits the nose of a milling spindle Morse 4. In its other end the arbor is provided with ASA taper No. 50 fitting the universal headstock N 1. The arbor is fixed by the draw-in bolt N 8. For cutter heads adapted for other spindle noses — i. inst. for flange setting-up, special grinding arbors may be supplied at extra cost.



E The cutter teeth being ground externally by a cup wheel. The fixed guide rest is mounted on the grinding head. Maximum diameter of the cutter head about $15\frac{3}{4}"$ (400 mm.).

Manuals Machine Tools

RM Cervero



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Solutions Manual for Fundamentals of Machining and Machine Tools Andrew Knight, Boothroyd Knigh, Boothroyd, 2002-07
OPERATIONS MANUAL FOR MACHINE TOOL TECHNOLOGY. Clifford Oliver, 1982 Numerical Control of Machine Tools United States. Bureau of Adult, Vocational, and Technical Education, United States. Office of Education, 1970
Standard Industrial Classification Manual United States. Bureau of the Budget. Office of Statistical Standards, 1967
Monthly Catalogue, United States Public Documents , 1983 **Standard Industrial Classification Manual**
United States. Office of Management and Budget. Statistical Policy Division, 1972 USA Standard index for the classification of establishments by an industry code assigned on the basis of the primary activity **Manual Training and Vocational Education** Charles Alpheus Bennett, William Thomas Bawden, 1901 *Manual Training and Vocational Education* , 1916
Index of Supply Catalogs and Supply Manuals, Excluding Types 7, 8, and 9 , 1980 *Defense Reutilization and Marketing Manual* United States. Assistant Secretary of Defense (Production and Logistics), 1990 **Standard Industrial Classification Manual** United States. Bureau of the Budget. Division of Statistical Standards, United States. Bureau of the Budget, 1941 Standard Industrial Classification Manual United States. Technical Committee on Industrial Classification, 1963 Standard Industrial Classification Manual, 1967 United States. Bureau of the Budget, 1967
Manual Training Magazine Charles Alpheus Bennett, William Thomas Bawden, 1924 *Manual for Accounting Officers* United States Supplies and Accounts Bureau (Navy Department), 1925 *Monthly Catalog of United States Government Publications* , 1993 *Manual for Accounting Officers* United States. Navy Department. Bureau of Supplies and Accounts, 1921 Operating Manual United States. Office of Personnel Management, 1996 Organizational Maintenance Manual (including Repair Parts and Special Tools Lists) , 1990 *Air Force Manual* United States. Department of the Air Force, 1964

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web tarayıcı bir dizini görüntülemek istediğinde apache web sunucusu varsayılan olarak index html adında bir dosya arar ve bulursa onu yükler ve gösterir index html yoksa index php isminde bi Üye İşlemleri

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