

4. Mount a lifting eye bolt on each side of the bearing cap and on the piston rod.

5. Loosen and remove the screws which secure the telescopic pipe to the band.

Remove the screws from the telescopic stuffing box housing and insert the special tool for suspending the telescopic pipe.

6. Turn the crosshead to 90°.

Insert the ends of the chains in the lifting eye bolts in the piston rod.

Suspend the telescopic pipe, using the tool. (See Procedure 902-1.2.)

Turn the crosshead downward and the piston rod will remain suspended from the two chains.

Remove the distance pipe from the band for the telescopic pipe.

With piston removed:

7. Turn to 90°.

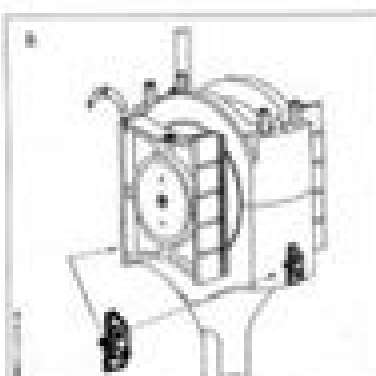
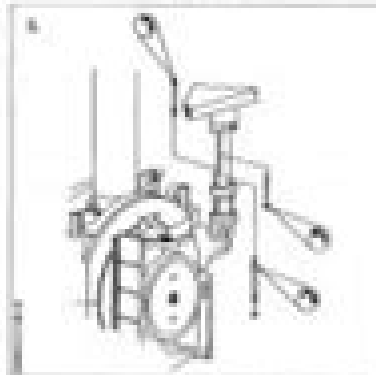
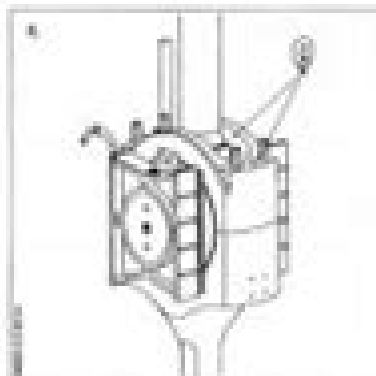
8. Place the spacer rings around the nuts and secure the hydraulic jacks on to the studs.

Loosen the crosshead bearing cap nuts. For operation of the hydraulic jacks, see Procedure 910-1.

Remove the hydraulic jacks and the spacer rings and unsecure the nuts.

Caution

When a piston is dismantled, never turn the engine without first dismantling the telescopic pipe from the crosshead.



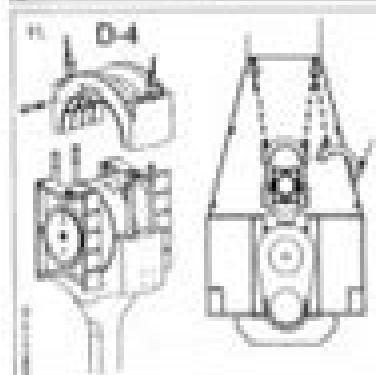
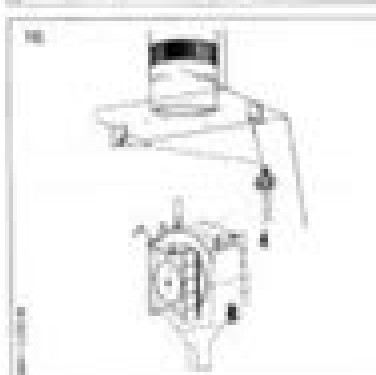
9. Mount the lifting attachments on the head of the connecting rod.

10. Suspend two ladders from the lifting brackets in the afterthoughts direction.

11. Mount two eye bolts in the top of the crosshead bearing cap.

Hook the ladders on to the eye bolts in the crosshead bearing cap and remove the cap from the engine. Check the upper part of the piston.

Dismount the bolts between thrust plate and crosshead bearing cap.



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