

## GEA Grasso M Series

### Total cost of ownership redefined

#### New GEA-Direct™ control panel

- High definition 15.6" display (up to 4 ports)
- Remote access via GEA-DirectLink™
- Full data history via GEA-DirectHistorian™
- Configurable Modbus TCP RTU over communications

#### Enhanced safety measures

- Multi-stage safety chain for over pressure protection
- 3D-locked pipes reducing welding costs
- Continuous data monitoring with safety stop

#### Completely new screw compressor design

- High efficient and compact design
- Significantly improved rotor profile for industry leading IER (Energy Efficiency Ratio)
- Extended and variable internal volume ratio (V<sub>i</sub>) for better part load efficiency
- Variable speed from 1000 to 1200 rpm
- Integrated suction filter with gas operated non return valve for increased part load efficiency in cluster at low flow rate

#### High performance motors

- Efficient high speed motor for increased capacity and part load efficiency
- Flanged motor design for higher reliability due to reduction in vibration and noise emission

#### Easy to service

- Easy access to service parts
- Service friendly working height

#### Capacity control

- Infinite capacity and VV control for efficient operation in full and part load
- Capacity control via frequency converter and/or capacity slide
- Optimised compressor operation for larger pressure differences

#### 3-stage oil separator

- Maximises 3 ppm oil carry over
- Reduced operating costs
- Low oil charge

#### Oil Management Center (OMC)

- Reduced leakage risk
- Change filter for easy service



# Grasso Refrigeration Screw Compressor Manual

**International Institute of Refrigeration**

A red circular graphic with a gradient, appearing as a partial circle or a stylized arrow pointing to the right, located to the right of the text 'International Institute of Refrigeration'.

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