

SPECIAL TOOLS

JCH-5



(A)

D-01267A



(B)

D-01268A



(C)

JCH-75A



(D)

A: To remove D-ring
B: To remove bearing

C: To remove bearing
D: To install or remove
bearing and fly nut

100-10-3 (Rev. 05/04)

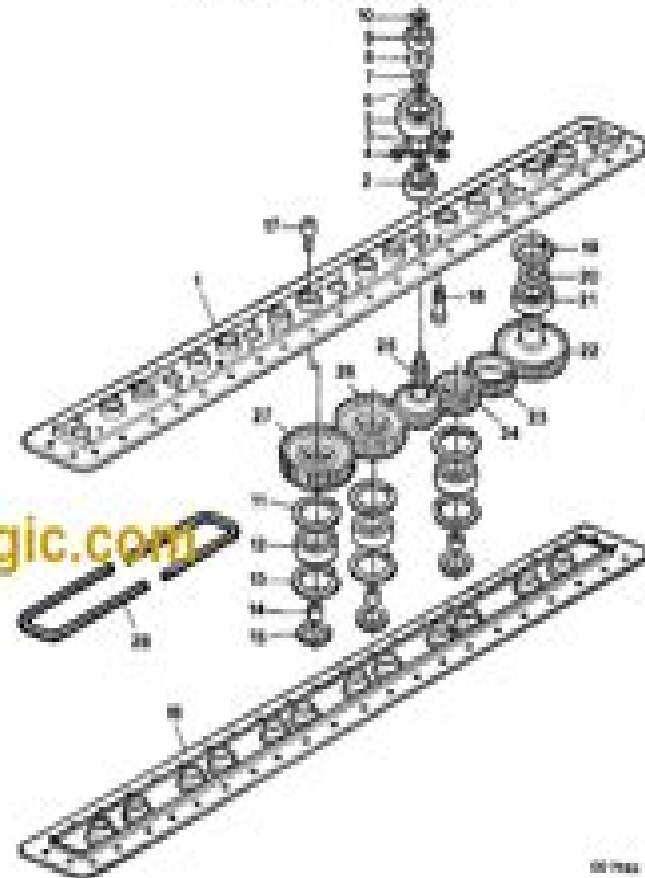
DESCRIPTION

Two steel case halves enclose a bearing-mounted gear assembly. 132R cutterbar has six gears. The components of the gear assembly are one main drive gear with splined shaft, one intermediate gear with splined shaft for each case and intermediate

gears to transmit and reverse rotation. 132T cutterbar has seven gears. There is an additional pinion shaft for the seventh gear and the main drive. All gears are helical machined type and run on oil bath.

100-10-3 (Rev. 05/04)

132R CUTTERBAR, EXPLODED VIEW



132R

1: Upper half of cutterbar
2: Bearing
3: D-ring
4: D-ring
5: D-ring
6: D-ring
7: Spacer

8: D-ring
9: Bearing
10: Ball-bearing washer
11: D-ring ring
12: D-ring ring
13: D-ring ring
14: D-ring ring
15: D-ring ring

16: Washer
17: Lower half of cutterbar
18: New washer/washer
19: D-ring ring
20: D-ring ring
21: D-ring ring
22: D-ring ring

23: Drive gear
24: Intermediate gear
25: Intermediate gear
26: Main shaft
27: Intermediate gear
28: Intermediate gear
29: D-ring

100-10-3 (Rev. 05/04)

John Deere 1327 Discbine Manual

Ensheng Dong



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