

REPAIR SPECIFICATIONS—BRIGGS & STRATTON 2-CYCLE ENGINE (12PB/12PC/12SB)

Item	Specification
Inspection Specifications:	
Piston Rings Inspection Depth (In Cylinder Bore)	32 mm (1.26 in.)
Maximum Piston Rings End Gap	1.01 mm (0.039 in.)
Minimum Piston Skirt O.D.	59.85 mm (2.357 in.)
Minimum Piston Pin O.D.	13.98 mm (0.551 in.)
Maximum Piston Pin Bore I.D.	14.04 mm (0.552 in.)
Maximum Cylinder Bore I.D.	60.17 mm (2.368 in.)
Minimum Crankshaft Main Bearing Journals O.D.	24.97 mm (0.983 in.)
Maximum Crankshaft Journals Out-Of-Round	0.0127 mm (0.0005 in.)
Maximum Connecting Rod End Bore I.D.	18.05 mm (0.710 in.)
Minimum BBC Brake Pad Thickness	0.76 mm (0.030 in.)
Ignition Coil Air Gap	0.20—0.40 mm (0.008—0.016 in.)
Spark Plug Gap	0.762 mm (0.030 in.)
Engine Drive Sheave Installation (From End Of Crankshaft To Bottom Of Sheave)	38 mm (1.5 in.)
Torque Specifications:	
Crankcase Cap Screws	7 N-m (62 lb-in.)
Cylinder Head Socket Cap Screws [In Increments of 4 N-m (35 lb-in.)]	12 N-m (110 lb-in.)
Flywheel Nut	41 N-m (30 lb-ft)
Muffler Cap Screws	10 N-m (87 lb-in.)
Engine Drive Sheave Set Screw	5 N-m (44 lb-in.)
Engine Mount Cap Screws	27 N-m (20 lb-ft)
Blade Mount Cap Screw(s)	41 N-m (30 lb-ft)
BBC Socket Head Cap Screw	54 N-m (40 lb-ft)
Spark Plug	18 N-m (160 lb-in.)
Recoil Start Retainer Cap Screw	3 N-m (27 lb-in.)
Recoil Start Assembly Cap Screws	7 N-m (62 lb-in.)
Recoil Start Cup To Flywheel Screen Cap Screws	7 N-m (62 lb-in.)
Recoil Start Cover Cap Screws	3 N-m (27 lb-in.)
Ignition Coil Cap Screws	4 N-m (35 lb-in.)
Governor Lever Cap Screw and Nut	3 N-m (27 lb-in.)
Carburetor Spacer Mounting Cap Screws	6 N-m (50 lb-in.)
Carburetor/Air Filter Nuts	4 N-m (35 lb-in.)
Engine Shroud Cap Screws	4 N-m (35 lb-in.)
Fuel Tank/Engine Cover Cap Screws	3 N-m (27 lb-in.)

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John Deere 14 Pz Service Manual

Wenbin Ji



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