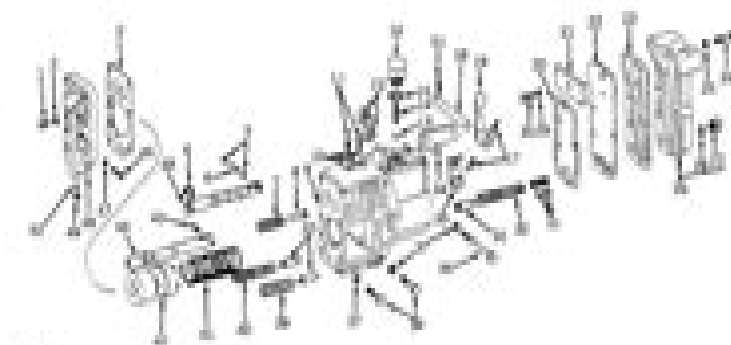


## INSPECTION AND REPAIR

## REVERSE CONTROL VALVE



Accessories

- |                                   |                           |                       |
|-----------------------------------|---------------------------|-----------------------|
| 1 - Oil Level Gauge               | 14 - Ball                 | 26 - Oil Valve        |
| 2 - Lock Washer (2 each)          | 15 - O-Ring               | 27 - Reverse (2 each) |
| 3 - Spring                        | 16 - Washer               | 28 - Oil Level Gauge  |
| 4 - Reverse Ring                  | 17 - Bolt                 | 29 - Spring           |
| 5 - Check Control Valve           | 18 - Nut                  | 30 - Spring           |
| 6 - Pin                           | 19 - Seal                 | 31 - Reverse Frame    |
| 7 - Spring                        | 20 - Seal                 | 32 - Spring Pin       |
| 8 - Ball                          | 21 - Oil Level (2 each)   | 33 - Reverse Pin      |
| 9 - Valve Assembly                | 22 - Lock Washer (2 each) |                       |
| 10 - O-Ring (2 each) (Only Model) | 23 - Check Control Valve  |                       |
| 11 - Plug (2 each) (Only Model)   |                           |                       |
| 12 - Oil Level Gauge              |                           |                       |
| 13 - Spring (Only Model)          |                           |                       |
| 14 - Lock Washer                  |                           |                       |
| 15 - Spring                       |                           |                       |
| 16 - Spring                       |                           |                       |
| 17 - Pin                          |                           |                       |
| 18 - Spring Pin (2 each)          |                           |                       |
| 19 - Ball                         |                           |                       |
| 20 - Pin                          |                           |                       |
| 21 - Spring Pin                   |                           |                       |
| 22 - Lock Washer                  |                           |                       |
| 23 - Check Control Valve          |                           |                       |
| 24 - Spring                       |                           |                       |
| 25 - Spring                       |                           |                       |
| 26 - Oil Valve                    |                           |                       |
| 27 - Reverse (2 each)             |                           |                       |
| 28 - Oil Level Gauge              |                           |                       |
| 29 - Spring                       |                           |                       |
| 30 - Spring                       |                           |                       |
| 31 - Reverse Frame                |                           |                       |
| 32 - Spring Pin                   |                           |                       |
| 33 - Reverse Pin                  |                           |                       |

Installed in reverse control valve

Fig. 150-15-4 Exploded View of Reverse Control Valve

**NOTE:** Refer to Fig. 150-15-3 for a parts layout during the "Inspection and Repair" of the Reverse Control Valve assembly.

Inspect valve housing (5) for cracks or other damage. Be sure all passages and openings are clear and free of foreign matter.

Check oil valve (26) to control shaft/bore in reverse valve housing. If replacement is necessary, press in new seals, with spring side of seals facing away from driver, until outer edge of seal is flush with bottom of oil valve bore chamber.

## REVERSE BRAKE ASSEMBLY

Examine accumulator piston cover for damage. Remove accumulator charging orifice screw (26) from cover and inspect for damage. Replace orifice screw (2-rag left) if its condition is doubtful.

Inspect shaft valve (25) for scoring or burrs. Be sure retaining ring (26) on valve is seated properly. Replace if necessary.

Check check control valve (26) for damage and replace if necessary.

Inspect accumulator piston (25) for scoring or other wear. Replace if necessary.

Examine valves (25) for wear/damage. Replace if necessary.

Replace gaskets (25 and 26) if their condition is doubtful.

Check piston (25) for excessive wear or damage. Replace if necessary.

Inspect mount arm (25) for wear or damage in direct area.

Check for damaged or broken coils. The coil spring has a spring tester. Refer to the following chart.

Item	Test Length	Test Length
Accumulator Piston 2-3 1/2 in.	28 to 34 lb.	
Spring (25)		
Direct Spring (14)	13 1/2 lb.	5-7 1/2 to 7 1/2 lb.
Labelation Pressure Reduction Valve Spring (26)	2-4 lb.	4 to 4 1/2 lb.
Pressure Regulating Valve Spring (26)	2-3 1/2 lb.	20-27 lb.
Control Release and Relief Valve Spring (26)	2-3 1/2 lb.	12 to 15 lb.
Check Control Valve Spring (7)	1-2 1/2 lb.	20-25 1/2 lb.
		20-25 1/2 lb.

**NOTE:** Refer to Fig. 150-15-3 for a parts layout during the inspection and repair of the reverse brake assembly. See Section 220, Group 10 of this manual for the inspection and repair of the transmission oil pump.

Inspect reverse brake housing (27) for damage. Check for wear at point where oil pump piston enters. Replace housing if necessary.

Examine reverse brake piston (15) for wear or damage. Replace piston sealing rings (13 and 14).

Check three spring washers (21) for damage or deterioration. With narrow side of washer thin down in a flat surface, approximate free height should be to "Specification" in Group 20.

Inspect brake check valve (22) and steel separator plates (24) for wear. Examine through no holes to see that grooved pattern has not been worn or chipped off. Also check internal teeth for breakage.

**NOTE:** The separator plates should have a slight "wave" configuration. Do not attempt to flatten these plates.

Inspect brake ball (24) and planet pin pinion (26) for chipped or worn teeth. Replace parts if necessary.

Check planet pinion carrier (24) for cracks or other damage. Replace if necessary.

Inspect planet pinion (26) for cracks or chipped teeth.

**NOTE:** If replacement is necessary, replace with a set of 3 pinions as planet pinions are matched.

Examine planet pinion shaft roller bearing (26) for worn spots. There are a total of 12 rollers used.

Inspect check shaft (22) and planet pinion carrier shaft (26) for damage.

# John Deere 400 Wheel Tractors Wheel Loaders Oem Service Manual

**M Mosston**



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## **Table of Contents John Deere 400 Wheel Tractors Wheel Loaders Oem Service Manual**

1. Understanding the eBook John Deere 400 Wheel Tractors Wheel Loaders Oem Service Manual
  - The Rise of Digital Reading John Deere 400 Wheel Tractors Wheel Loaders Oem Service Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying John Deere 400 Wheel Tractors Wheel Loaders Oem Service Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an John Deere 400 Wheel Tractors Wheel Loaders Oem Service Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from John Deere 400 Wheel Tractors Wheel Loaders Oem Service Manual
  - Personalized Recommendations
  - John Deere 400 Wheel Tractors Wheel Loaders Oem Service Manual User Reviews and Ratings
  - John Deere 400 Wheel Tractors Wheel Loaders Oem Service Manual and Bestseller Lists
5. Accessing John Deere 400 Wheel Tractors Wheel Loaders Oem Service Manual Free and Paid eBooks
  - John Deere 400 Wheel Tractors Wheel Loaders Oem Service Manual Public Domain eBooks
  - John Deere 400 Wheel Tractors Wheel Loaders Oem Service Manual eBook Subscription Services
  - John Deere 400 Wheel Tractors Wheel Loaders Oem Service Manual Budget-Friendly Options

6. Navigating John Deere 400 Wheel Tractors Wheel Loaders Oem Service Manual eBook Formats
  - ePub, PDF, MOBI, and More
  - John Deere 400 Wheel Tractors Wheel Loaders Oem Service Manual Compatibility with Devices
  - John Deere 400 Wheel Tractors Wheel Loaders Oem Service Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of John Deere 400 Wheel Tractors Wheel Loaders Oem Service Manual
  - Highlighting and Note-Taking John Deere 400 Wheel Tractors Wheel Loaders Oem Service Manual
  - Interactive Elements John Deere 400 Wheel Tractors Wheel Loaders Oem Service Manual
8. Staying Engaged with John Deere 400 Wheel Tractors Wheel Loaders Oem Service Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers John Deere 400 Wheel Tractors Wheel Loaders Oem Service Manual
9. Balancing eBooks and Physical Books John Deere 400 Wheel Tractors Wheel Loaders Oem Service Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection John Deere 400 Wheel Tractors Wheel Loaders Oem Service Manual
10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
11. Cultivating a Reading Routine John Deere 400 Wheel Tractors Wheel Loaders Oem Service Manual
  - Setting Reading Goals John Deere 400 Wheel Tractors Wheel Loaders Oem Service Manual
  - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of John Deere 400 Wheel Tractors Wheel Loaders Oem Service Manual
  - Fact-Checking eBook Content of John Deere 400 Wheel Tractors Wheel Loaders Oem Service Manual
  - Distinguishing Credible Sources
13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
14. Embracing eBook Trends
  - Integration of Multimedia Elements

- Interactive and Gamified eBooks

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