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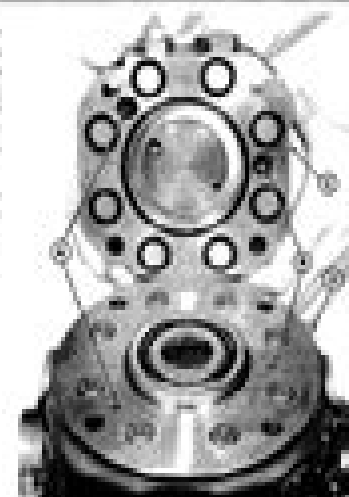
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Hydraulic System

IMPORTANT: Stroke control valve assembly must be installed so passages in valve and pump housings are in alignment. If passages are not in alignment, outlet pressure is not sensed at stroke control valve to deactivate pump at the standby pressure setting; pressure will increase until there is a component failure.

27. Install stroke control valve assembly so high pressure (A) and charge pressure passage (B) in stroke control valve housing (C) and pump housing (D) are in alignment.

28. Install and tighten the top screws to 7-10 foot lbs each.



High Pressure
Passage
Charge Pressure
Passage

Stroke Control Valve
Housing
Pump Housing

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IMPORTANT: DO NOT apply hydraulic oil to piston plugs, O-rings, and shafts.

29. Install O-rings (B) and shafts (Range Rod) (C) on piston plugs (A).

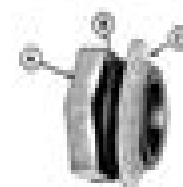


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IMPORTANT: Original pistons must be installed into their original bores. All eight springs must be of the same meter code.

30. Install pistons (A), springs (B), and piston plugs (C). For meter assemblies, both pump shafts on piston being installed is on the low side of each.

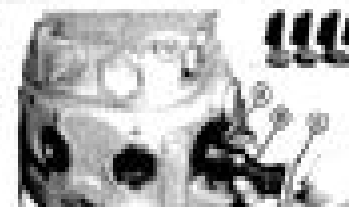


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