

## Group 0401 CRANKSHAFT AND MAIN BEARINGS

### CRANKSHAFT AND MAIN BEARINGS

#### Removal

Invert engine.

Remove oil pan (1, Fig. 1) (Group 0407).

Remove engine timing gear cover (2) (Group 0402).

Remove flywheel and flywheel housing (Group 0433).

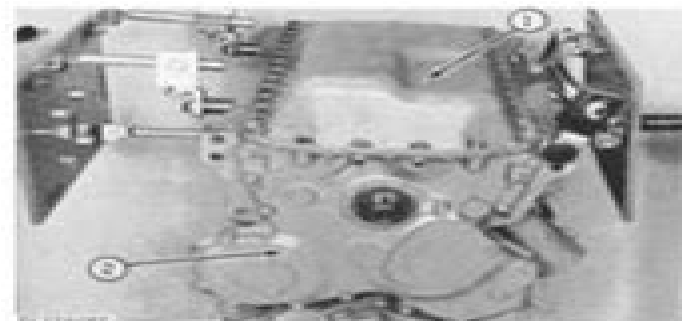


Fig. 1-Engine Inverted

#### Crankshaft End Play

Position a dial indicator against end of crankshaft (Fig. 2).

**IMPORTANT:** Do not apply too much pressure with pry bar as this could damage bearings.

Using pry bar, carefully move crankshaft rearward.

Zero the dial indicator.

Using pry bar, carefully move crankshaft forward.

Read dial indicator.

Specifications are as follows:

New crankshaft end play . . . 0.002 to 0.006 inch  
(0.05 to 0.20 mm)

Maximum crankshaft end play . . . . . 0.015 inch  
(0.38 mm)

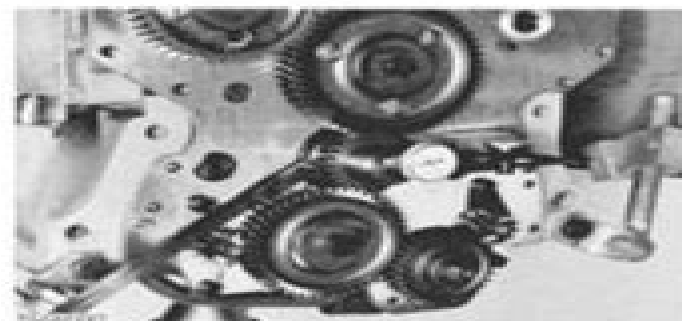


Fig. 2-Crankshaft End Play

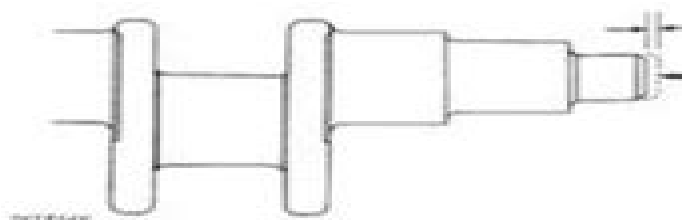


Fig. 3-Crankshaft End Play

# John Deere 6 329d Engine Parts Manual

**Y Pai**



## **John Deere 6 329d Engine Parts Manual:**

This book delves into John Deere 6 329d Engine Parts Manual. John Deere 6 329d Engine Parts Manual is a vital topic that must be grasped by everyone, ranging from students and scholars to the general public. The book will furnish comprehensive and in-depth insights into John Deere 6 329d Engine Parts Manual, encompassing both the fundamentals and more intricate discussions.

1. This book is structured into several chapters, namely:
    - Chapter 1: Introduction to John Deere 6 329d Engine Parts Manual
    - Chapter 2: Essential Elements of John Deere 6 329d Engine Parts Manual
    - Chapter 3: John Deere 6 329d Engine Parts Manual in Everyday Life
    - Chapter 4: John Deere 6 329d Engine Parts Manual in Specific Contexts
    - Chapter 5: Conclusion
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