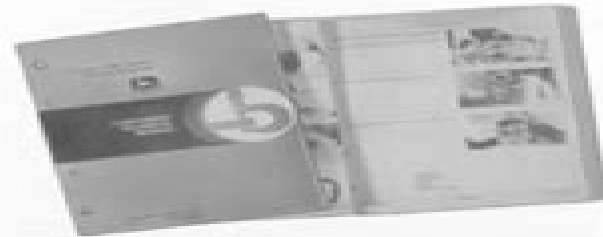


## YANMAR DIESEL ENGINE REPAIR—USE CTM3

For complete repair information, the component technical manual (CTM) is also required. Use the component technical manual in conjunction with this machine manual.



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## REMOVE AND INSTALL ENGINE—330 AND 332

1. Remove grille, side panels, battery, battery base and belly screen.
2. Disconnect headlight and hour meter leads.
3. Remove hood, hood support and battery base support.

**N**

**CAUTION:** Explosive release of fluids from pressurized cooling system can cause serious burns.

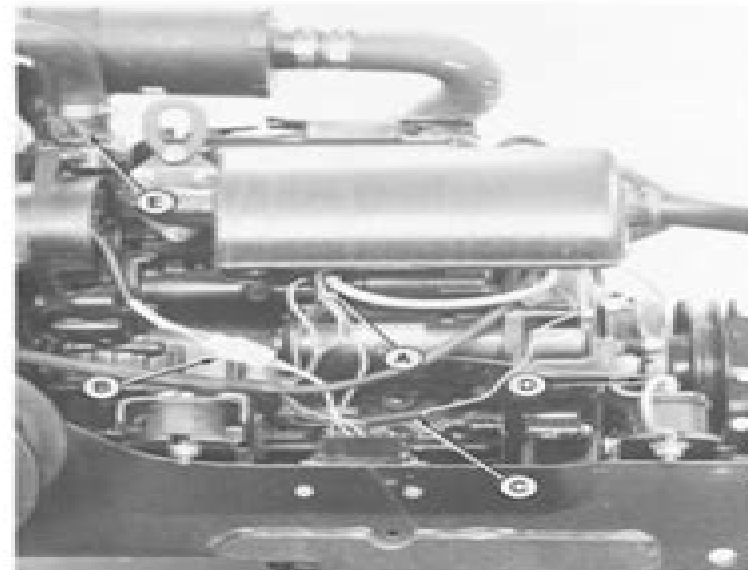
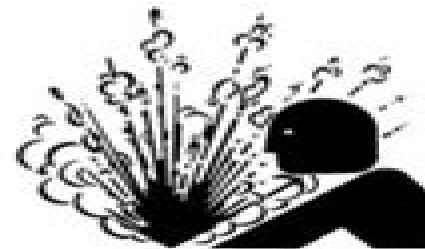
Shut off engine. Only remove filler cap when cool enough to touch with bare hands. Slowly loosen cap to first stop to relieve pressure before removing completely.

4. Drain radiator. Approximate capacity is 2.8 L (3 U.S. qt).

**NOTE:** On 330, wiring harness ground and engine-to-frame ground (D) are connected to rear engine mount.

5. Disconnect items (A—E).

- A—Battery Positive (+) Cable and Starter Leads
- B—Alternator Lead
- C—PTO Clutch Lead
- D—Wiring Harness Ground and Engine to Frame Ground
- E—Coolant Temperature Lead



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